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STUDIES ON THE ENZYMIC OXIDATION
OF CATECHINS FROM THE LEAF OF
TEA (CAMELLIA SINENSIS L.)

by

Peter J.R. Hilton.

A thesis submitted in accordance
with the requirements for the degree
of Doctor of Philosophy in the
University of Durham.

September, 1970.
SUMMARY

1. The subject of the study was the morbid enzymic oxidation of catechins in the leaf of the tea plant: the "fermentation" process of traditional tea manufacture. A model system was developed, using purified catechins and a soluble polyphenol-free polyphenol oxidase preparation. Several forms of theaflavin and theaflavin gallate were produced by the system, and it was shown that epigallocatechin was most likely to be limiting with regard to total theaflavin production. Some, but not all, of the thearubigin complex typical of a commercial tea liquor was produced using this model system.

3. Values for the theaflavin content and optical density of a tea liquor were combined to give a factor which showed a strong positive correlation to the market value of that tea.

4. The epigallocatechin content of the fresh leaf showed a strong positive correlation to the quality of the made tea liquor, as assessed by the above factor. Thus the epigallocatechin content of the terminal shoots was used as a criterion of quality for plant selection and for further experiments.

5. Certain climatic and cultural factors produced changes in the catechin composition of the tea shoot, the most obvious of which were variations in the levels of epigallocatechin and its gallate, which appeared to be negatively correlated. Rapid growth during the hot wet season, shading from excess sunlight, or nitrogen application resulted in a reduction of
the ratio of epigallocatechin to its gallate, and hence lower quality teas; slow growth during the cold season, and phosphorus application resulted in raised epigallocatechin levels, and higher quality teas.

6. Moderate applications of nitrogen fertilizer resulted in increased polyphenol oxidase activity while exposure of the bush to strong sunlight resulted in a considerable reduction in activity. However the polyphenol oxidase activity of the plucked shoot, compared with the catechin composition, appeared to be of only minor importance with regard to the quality of the final product.
## Contents

**Introduction**  
1

**Materials and Methods**  
1. Biological Materials  
2. Chemicals and Reagents  
3. Other Materials  
4. Field Histories  
5. Preparation of Solutions  
6. Standardization of Shoot Size  
7. Assay of Polyphenol Oxidase  
8. Assay of Catechins  
9. Analysis of Fermentation Products  
10. Foliar Mineral Analysis  
11. Polyphenol Oxidase Preparation  
12. Purification of Catechins  
13. Model Fermentation Systems  

**Results**  
1. Correlation of Made Tea Analysis Parameters with Market Value  
41
2. Preliminary Incubations  
   (i) Production of theaflavin by an uncharacterized *in vitro* system  
   42  
   (ii) Production of theaflavin *in vivo* after cell rupture  
   43  
   (iii) Disappearance of catechins during *in vivo* fermentation  
   43  
3. Effect of Enzyme Concentration upon the Rate of Appearance of Products  
   44  
4. Effect of Oxygen Concentration upon the Rate of Appearance of Products  
   45
5. Enzymic Oxidation of Mixtures of Catechins
   (i) Identification of spots on chromatograms
   (ii) Enzymic Oxidation of EGC + EC
   (iii) " " " EGC + EC
   (iv) " " " EGC + EC
   (v) " " " EGC + EC
   (vi) " " " GC + EC & EC + EGC
   (vii) " " " EGC + C
   (viii) " " " EGC + EGC

6. Enzymic Oxidation of a Mixture of Six Catechins

7. Differentiation of Theaflavin Gallate Components

8. Identity of Components from LH-20 Sephadex Chromatography

9. Environmental Influences on Polyphenol Oxidase Activity
   (i) Seasonal variation in activity
   (ii) Effect of shading bushes
   (iii) Effect of nitrogen application

10. Influence of Environment on Catechin Composition
    (i) Seasonal variation in individual catechins
    (ii) Effect of shading bushes
    (iii) Effect of fertilizer application

11. Relation between Catechin Composition and Theaflavin Production
    (i) Seasonal variation in theaflavin
(ii) Direct correlation between catechins and theaflavin production 73

12. Effect of Shading on Made Tea Quality 75

13. Distribution of Catechins in the Shoot 75

Discussion 76

Bibliography 125

Appendix (Abbreviations) 134

Acknowledgements 135
INTRODUCTION

The black tea of commerce is a product manufactured from the young vegetative terminal shoots plucked from the tea bush *Camellia sinensis* L. It differs from green tea in that in the manufacturing process an enzymic oxidation of polyphenols takes place, resulting in a brown colouration which is characteristic of the infusion made with boiling water. The tea industry traditionally refers to the oxidation process as "fermentation" although this is strictly a misnomer, since atmospheric oxygen is used as an electron acceptor in the reaction, and not a carbohydrate source as in fermentation by micro-organisms. Fermentation is prevented in green tea manufacture by steaming the leaf to inactivate the oxidative enzymes.

In the natural state, the polyphenols occur in the vacuoles of the leaf parenchyma cells (Roberts, 1962a, Tambiah et al., 1966; Shalamberidze et al., 1969; Forrest and Bendall, 1969a), and are spatially separated from the oxidative enzymes, the localization of which is uncertain, but is certainly extravacuolar (Li and Bonner, 1947; Gregory, 1964; Takeo, 1966; Wickremasinghe et al., 1967, 1968). Thus fermentation is a morbid process which takes place after disruption of tissue and cellular organisation. Manufacturing processes are designed to bring about cell rupture, and range in severity from simulations of the classical Chinese hand-rolling technique to the more drastic action of CTC*.

*See Appendix for abbreviations.
machines and tobacco cutters (Harler, 1963).

Most black tea for European consumption is sold by auction in London, and the price realized will depend upon market supply and demand, and the quality of the product. This latter is assessed by experienced tasters, whose aim ultimately must be to orientate their criteria of quality to consumer demand. The tea taster has developed a language of his own to describe the various characteristics of a tea liquor, and a glossary of such terms is given by Harler (1963). However, the essential features with regard to a tea's commercial value may be described in only five of these: "briskness", "colour", "strength", "flavour", and "quality" (Roberts, 1962a).

Briskness is described as a liveliness on the palate, or the astringency associated with the tea taste. A good colour is of golden hue, with plenty of depth, and will be associated with the strength or "body" of the tea liquor. Flavour, or "aroma", is determined by the low-boiling volatile constituents of the liquor. Quality is a very loosely used term: it may be all embracing, and therefore be equivalent to the tea's valuation on the auction floor; or it may be regarded as a specific attribute, distinct from other tea-taster's criteria, which Sanderson (1965b) defines as "a distinct and desirable effect on palate and nose". Roberts (1962a) refers to quality as "a general integration of desirable characteristics".

Since the term "quality", used in its broadest meaning,
is essentially subjective, what constitutes a quality tea will vary in different parts of the world where tea drinking habits and consumer demand differ. The above tea-tasting terms are relevant to demand in Western Europe, and thus a quality tea will have an acceptable combination of colour, briskness, strength, and flavour. However, a quality green tea or Oolong tea will be accepted on its flavour alone. Currently, Russian technologists are exploiting the therapeutic value of the unoxidized phenolics and vitamin P content in tea; hence in Russia a quality tea is one in which there is still an appreciable unoxidized phenolic residue in the finished product, besides some degree of coloured products (Bokuchava and Kharebava, 1969; Bokuchava and Skobeleva, 1969).

Teas produced in Malawi are not renowned for exhibiting much flavour. Nor is the flavour produced by some Malawi teas at certain times of the year particularly acceptable to buyers. Furthermore, manufacturing conditions which produce brisk teas of good colour and strength do not appear to be compatible with flavour production: the more drastic cell rupturing techniques of CTC manufacture, which result in very brisk, strong, coloury teas, are not used in the manufacture of flavoury teas from Ceylon or Darjeeling (Harler, 1963). In view of these considerations, efforts in Malawi are concentrated on improving briskness, colour, and strength in teas, since these attributes are
immediately acceptable to the market, and little emphasis is placed on flavour production. Thus the work conducted in this study is concerned only with briskness, colour, and strength, and the term "quality" is used in this limited context to describe the desirable integration of these factors.

Early investigators of the polyphenolic content of a tea liquor and its relationship to quality, recognized that the most important contributors to colour and briskness could be extracted from an aqueous solution by ethyl acetate. (Bradfield and Penny, 1944; Mitra and Chatterji, 1957). Subsequently Roberts and co-workers showed that the relevant components of the ethyl acetate extract were a well defined class of compounds, the theaflavins; all other coloured components were then grouped together as thearubigins, which was a term of convenience, not intended to convey any great degree of homogeneity. Roberts showed that these components of the tea liquor were produced during the fermentation process, and that catechins were the principal precursors. He also developed the ethyl acetate extraction procedure as an analytical method for objective assessment of quality, and showed that TF was the major contributor to briskness and a good colour, while TR contributed to depth of colour and strength. This work is well reviewed by Roberts himself (Roberts, 1962a). Other workers have since used Roberts method for assessing the quality of tea liquors (Ramaswamy, 1963; Khrebava and Nikolaishvili,
1964; Bhatia and Ullah, 1965; Wickremasinghe, 1965; Bokuchava, 1966; Nakagawa, 1970), and an automated procedure for the analysis has been developed (Casson and Shenton, 1969).

Besides the fractionation achieved by solvent extraction, Roberts separated TF from TR by paper chromatography, and demonstrated that TF was composed of at least two fractions which he assumed to be theaflavin and its gallate (Roberts, et.al., 1957). He prepared TF\(^1\) in a crystalline state (Roberts and Myers, 1959b), and the chemical structure of TF\(^1\) has since been determined (Takino et.al., 1965; 1966; Brown et.al., 1966). Paper chromatography has not proved very useful in fractionating the TR complex, though various other methods have been used with varying success, such as chromatography on a cellulose column (Vuataz and Brandenberger, 1961), Sephadex gel filtration (Crispen et.al., 1968), and electrofocusing (Jonsson and Petersson, 1968). Using chemical techniques, Brown et.al. (1969a, b) identified the thearubigins with polymeric proanthocyanidins, but such a structure would not account for the protein amino-acids identified in TR by other workers (Vuataz and Brandenberger, 1961; Millin et.al. 1969a), and therefore other substances are likely to be involved.

The catechins were originally identified as the major polyphenolic components of the green leaf by Bradfield, who separated and identified several of the catechins now recognised (Bradfield, 1946; Bradfield et.al., 1947;
Bradfield and Penny, 1948). Roberts subsequently used paper chromatography to separate the six major catechins occurring in tea shoots, and identified them as EGCG, ECG, EGC, EC, GC, and G, which occur approximately in that order of concentration (Roberts and Wood, 1951, 1953), and his work has since been confirmed by other workers using paper chromatography (Nakagawa and Torii, 1964; Oragvelidze et al., 1966; Bhatia and Ullah, 1968), thin-layer chromatography, (Forrest and Bendall, 1969a) and gas chromatography (Pierce et al., 1969).

Quantities of purified catechins have been prepared by preparative paper chromatography (Buzun, 1962), partition chromatography on a cellulose column (Vuataz, et al., 1959), counter-current distribution (Roberts and Myers, 1960a), and fraction precipitation with lead acetate (Takino and Imagawa, 1963a). Various workers have attempted to produce TF and TR by incubating combinations of the six catechins described by Roberts with a washed acetone-dried powder of fresh tea shoots, though their results do not agree in all respects. Thus while Roberts obtained TF and TFG from an incubation of EGC and EGCG together (Roberts and Myers, 1959a), Takino claimed that theaflavin required EC as a precursor (Takino and Imagawa, 1963b). The preparation of TFG that Roberts obtained from black tea was chromatographically homogeneous, and although he failed to crystallise it he considered that his preparation was a single substance (Roberts and Myers, 1959b). Yet Nakagawa
and Torii (1965) reported the production of several heterogeneous forms of theaflavin gallate in incubations of individual catechins. Nor was Roberts able to produce TR in his incubations, though Nakagawa and Torii could in theirs. However, in all incubations using a washed acetone-dried powder, the products of oxidation became strongly adsorbed to the powder, staining it heavily, and one suspects therefore, that some products may have been difficult to detect in the supernatent.

An understanding of the oxidizing enzymes concerned in fermentation was complicated by the observation that peroxidase activity was considerably greater than the oxidase activity of the shoot (Roberts and Sarma, 1938). However, Lamb and Sreerangacher (1940 a,b) demonstrated that fermentation was dependent upon atmospheric oxygen, the system being completely inhibited by 0.01 M KCN, and now Sreerangacher's view that the tea oxidase is a polyphenol oxidase of the copper-protein type are generally accepted. Gregory and Bendall (1966) obtained a pure preparation which confirms this view. While the tea oxidase has the necessary specificity to be classed as an \( \alpha \)-diphenol: oxygen oxidoreductase (1.10.3.1) this group represents a heterogeneous class of enzymes, none of which appear to have exactly the same specificity as the tea oxidase (Gregory, 1964). Hence the term polyphenol oxidase as used in this work refers only to that enzyme system in the tea plant which uses oxygen and an \( \alpha \)-diphenol or \( \beta \)-triphenol as substrates.
Any plant breeding programme designed to select bushes which will produce high quality teas is ultimately dependent upon the tea-taster to assess the quality of the final product. This is highly unsatisfactory, for his comments will obviously be influenced by market fluctuations, and he will have no objective scale of values to which he can refer in succeeding years. Furthermore, assessment of the final product is in itself undesirable, as it will introduce variations in quality due to variations in plucking standards and manufacturing procedure. Also, it takes a tea bush several years to mature to the stage when enough shoots can be plucked for a sample to be manufactured. A knowledge of which components of the green leaf were responsible for the quality of the final product would enable the plant breeder to make an objective assessment of bushes at the seedling stage.

The same knowledge would also be useful in assessing the effects of various cultural factors upon quality. It was noticed that shading, which was known to reduce quality in East and Central Africa (McCulloch et al., 1966) reduced the catechin content of the shoot (Eden, 1958). It has long been suspected that nitrogen application, while increasing yield, is detrimental to quality (Eden, 1958), which may be due to high nitrogen applications producing lower levels of extractable phenolics in the shoot (Mirzoyan, 1963; Guseinov and Mirzoyan, 1967b). There have been claims that this loss in quality may be counteracted
by phosphorus application (Shavishvili, 1966; Willson and Choudhury, 1968), though other workers have found that high rates of phosphorus application lowered the level of phenolics in the green leaf and resulted in a loss in quality (Ishigaki and Takayanagi, 1966; Guseinov and Mirzoyan, 1967a). This discrepancy needs clarifying, though it may prove that the tea plant shows different fertilizer responses when grown under different soil conditions.

Various attempts have been made to correlate chemical components of the green leaf with the quality of the made tea. Whilst caffeine is an essential component of "cream", which is the coloured precipitate which forms when a tea liquor cools, and is considered a desirable attribute, no correlation has been found between the caffeine content of the green leaf and the overall quality of the made tea liquor (Torii and Ota, 1960; Dolidge, 1966; Pecak and Struhav, 1970). Copper and boron are considered desirable elements, while calcium is detrimental to quality (Kajita, 1963; Nakagawa and Yokoyama, 1968). The presence of free amino-acids to their corresponding aldehydes, which may make some contribution to flavour and aroma (Bokuchava and Popov, 1954; Popov 1956, 1966a, b; Wickremasinghe and Swain, 1964 1965). Also, there is a possibility of the amino-acids being incorporated into the TR complex: James et.al. (1948) reported a coloured complex formed from the action of catechol oxidase upon catechol and amino-acids in Belladonna, and while this is not compatible with the structure for
TR proposed by Brown et al. (1969a,b), there has been a report of a dicatechin-amino-acid complex occurring as an impurity in the extraction of caffeine from waste tea material (Vachnadze, 1966).

But from Roberts work described above, it is clear that the most important components in the green leaf with regard to TF and TR production are the catechins. Except when teas are being produced exclusively for flavour, when high catechin levels may be detrimental (Hon-Kai Ho et al., 1969), bushes with a high catechin content produce quality teas having high levels of TF and TR (Roberts, 1962b; Bhatia and Ullah, 1965; Ullah, 1967; Millin and Rustidge, 1967).

It was against this background that the tea research organisations of Central and East Africa contributed towards a research programme, conducted at Cambridge University, into the biochemistry of the fermentation process. Initial research was directed towards conducting fermentation under controlled conditions, in which the importance of polyphenol oxidase was established, and the development of TF and TR studied (Bendall, 1960). Routine analytical methods were devised for assaying polyphenol oxidase activity, and facilities for analysing tea liquors by Roberts' method were made available in Malawi. Concurrently, developments in horticultural technique made propagation of large clonal populations possible, and the available techniques were immediately exploited in the plant selection programme. Doubts on the nature of
the oxidizing system were dispelled when polyphenol oxidase was purified from tea shoots and shown to have oxidase activity towards all the six catechins isolated from tea (Gregory, 1964; Gregory and Bendall, 1966). Forrest and Bendall (1969a) subsequently developed techniques for assaying the six catechins after separation on cellulose thin layers. These techniques were considerably more accurate than those used previously (Roberts and Wood, 1951; Nakagawa and Torii, 1964; Bhatia and Ullah, 1968), both from the point of view of separation and quantitative estimation. This enabled accurate determination of the catechin composition of a large number of bushes. From his work, Forrest concluded that the catechin composition of a clonal population was a very stable entity, not much affected by seasonal changes, and where differences were observed between samples of the same clone grown under different agronomic conditions, they were small in comparison to the differences encountered between genetically different material (Forrest, 1967). However, stability under seasonal trends in quality, and concurrent work in India showed that there were considerable changes in the proportions of the six catechins throughout the season (Bhatia and Ullah, 1968). From an investigation of the catechin composition, polyphenol oxidase activity, and fermentation behaviour of a large sample of different clones, Forrest concluded that the levels of EGC and EC were most likely to be limiting in TF production, and that only moderately low enzyme activities were necessary to ensure
the best use was made of the available catechins.

At the time of the author's entry into this work, there were strong indications that the world tea markets were over supplied, and negotiations were under way to adopt a controlled international quota system of production, such as had been operating in the coffee producing countries for some years. This quota system came into voluntary operation amongst most of the tea producing countries during 1969. With the emphasis therefore removed from quantity production, it became of paramount importance for producers to increase the quality of their product. For plant selection, therefore, it was increasingly important to know the optimum proportions of catechins for quality production. Also, where estates in Malawi had plantings of established tea of widely different quality, it was recommended that they orientated their fertilizer application towards getting the highest yield from the best tea; information on the effects of heavy fertilizer applications on quality was thus urgently required.

Hence it was projected to work backwards from the auction floor to the green leaf: to relate selling price directly to some character in Roberts TF/TR analysis; to investigate the production of TF&TR in a model system using purified catechins and purified polyphenol oxidase; to investigate how many species of TF or TFG were formed, and from which catechins; to determine which catechins were limiting in terms of the character selected to represent
quality; to investigate ways in which the catechin composition might vary with seasonal and cultural factors, and therefore to relate such variations to changes in the quality of the marketed product.

The developments in the field since Roberts' investigations suggested that this programme had a good chance of achieving its aims. Following directly from the work of Bendall, Gregory, and Forrest, an in vitro system could be developed in which all components were soluble, and therefore no assumptions need to be made with the regard to the physical availability of the enzyme in the preparation or the location of the products. (In fact, complete purification of polyphenol oxidase was not achieved due to the difficulty in transporting suitable material from Malawi to England, but the soluble preparation eventually used was probably more illustrative of the commercial fermentation process than a pure homogeneous preparation would have been.) Better methods of fractionating the oxidized components were available, and therefore more information could be obtained on the nature of TR. Well established clonal material was available in Malawi to study environmental effects, and this, together with Forrest and Bendall's more accurate method for catechin analysis, meant that sampling and experimental errors were considerably reduced compared with previous work.

The work concerning the in vitro incubations and
preparation of components for these was conducted in the Botany Department at Durham University. All other work was conducted on the research stations of the Tea Research Foundation of Central Africa during two visits there in 1968 and 1970. Whilst the material for this thesis was intended as an exercise in pure research, the direction of investigation was determined not only by philosophy, but also by the immediate needs of the tea industry in Malawi, and was to some extent limited by the availability of equipment in Malawi.
1. Biological Materials

Tea leaf was grown on the research stations of the Tea Research Foundation of Central Africa, in Mlanje Malawi, and unless otherwise stated was harvested as the first two leaves and the bud of young vegetative shoots.

Clonal material had the following origins:

MT 12 : Selected broad-leafed Assam, Tingamersa variety.
SFS 371 : Hybrid Indian, selected at Swazi Research Station.
SFS 204 : " " " " " " " "
PC 1 : Selected progeny of cross between a China hybrid type clone (CL 17) and a clone selected from Betjan variety of Assam type (M 7).

2. Chemicals and Reagents

With the exceptions listed below, chemicals were obtained from British Drug Houses Ltd., Poole, Dorset, and were of analytical reagent grade when available. In Malawi, supplies of BDH chemicals were occasionally supplemented with Baker Analysed Reagent, supplied by Miller and Wixley, Blantyre, Malawi.

Pyrogallol
Vanillin
were obtained from Hopkin and Williams Ltd., Chadwell Heath, Essex.
Polyvinylpyrrolidone (M.W. 24,000)
(-) Epicatechin
Benzidine
were obtained from Koch-Light Laboratories Ltd., Colnbrook, Bucks.
Cellulose powder (MN 300) was obtained from Machery-Nagel Co., Düren, W. Germany.

Cellulose powder (CC 31) DEAE - cellulose (DE 52) were obtained as Whatman products through Reeve Angel Ltd.

Sephadex G25
Sephadex LH - 20 were obtained from Pharmacia Ltd., Uppsala, Sweden.

Ethyl acetate was obtained from May and Baker Ltd., Dagenham, Essex.

Ascorbic acid was obtained from Roche Products (U.K.) Ltd., Manchester Street, London.

(+) Catechin was supplied by Sigma Chemical Co. Ltd., London.

Polyclar AT was supplied by General Aniline and Film Corp. (U.K.) Manchester.

Flavognost was supplied by Heyl & Co., Berlin.

Nonidet P 40

Acetone

Methyl iso-Butyl Ketone (MIBK) were obtained from Shell Chemical Co., either in U.K. or Malawi.
Ethanol
was obtained from the Distillers Company (Rhodesia) Ltd.

Oxygen

Nitrogen
were obtained from the Rhodesia Oxygen Company Ltd., Salisbury.

Solid carbon dioxide
was obtained from National Chemical Products (Rhodesia) Pty., Salisbury.

All chemicals were used as supplied, except for acetone, MIBK, butan-1-ol, and acetic acid, which were redistilled once before use.

3. Other Materials

Visking dialysis tubing was obtained from the Scientific Instrument Centre Ltd., Leeke Street, London W.C.1.

4. Field Histories

(a) Mimosa Research Station Field 3 - Nitrogen variation

   seedling tea planted 1951

   Nitrogen (as ammonium sulphate) was increased progressively until 1956, when following rates
   were reached and maintained:-

   \[
   \begin{array}{cccc}
   \text{No} & N_1 & N_2 & N_3 \\
   40 & 80 & 160 & 240 \text{ lbs/acre/annum.}
   \end{array}
   \]

   P and K fertilization constant

(b) Swazi Research Station Field 13 - 3\textsuperscript{3} NPK variation.

   Seedling tea planted 1934, and established under uniform fertilizer treatment
1952 - 1961, maintained at following N levels:-

<table>
<thead>
<tr>
<th>No</th>
<th>N₁</th>
<th>N₂</th>
</tr>
</thead>
<tbody>
<tr>
<td>40</td>
<td>80</td>
<td>120</td>
</tr>
</tbody>
</table>

lbs/acre/annum

Since 1961, maintained at following N levels:-

<table>
<thead>
<tr>
<th>No</th>
<th>N₁</th>
<th>N₂</th>
</tr>
</thead>
<tbody>
<tr>
<td>40</td>
<td>120</td>
<td>200</td>
</tr>
</tbody>
</table>

lbs/acre/annum

P and K maintained since 1952 at

0, 30, and 60 lbs P₂O₅ and K₂O respectively

(c) Swazi Research Station - Field 9 - nitrogen and clone variation.

Seedling tea planted 1934

1934 - 1947 - organic and inorganic manures experiment

1947 - 1962 - various experiments

1962 - 1968 - uniform fertilizer treatment

1968 - uprooted

replanted under irrigation with clones

SFS 204, MT 12, SFS 371, MPS 76

Nitrogen rates 1969-70 were as follows:

<table>
<thead>
<tr>
<th>N₀</th>
<th>N₁</th>
<th>N₂</th>
<th>N₃</th>
</tr>
</thead>
<tbody>
<tr>
<td>120</td>
<td>180</td>
<td>240</td>
<td>300</td>
</tr>
</tbody>
</table>

1b/acre/annum

5. Preparation of Solutions

(i) **Extraction solution for polyphenol oxidase**

5% (w/v) Polyvinylpyrrolidone - 50 ml

0.05 M phosphate buffer pH 7.2 - 50 ml

(KH₂PO₄, Na₂HPO₄)
(ii) **Reaction medium for polyphenol oxidase assay**

20 ml 0.05 M sodium citrate buffer pH 5-6.
6 ml water
4 ml M pyrogallol solution

(iii) **Acid acetone for polyphenol oxidase assay**

97 ml acetone
3 ml conc. HCl

(iv) **Acid acetone for catechin extraction**

97 ml 80% (v/v) aqueous acetone
3 ml conc. HCl.

(v) **Ammonium Molybdate reagent for phosphorus assay**

15g (NH₄)₆Mo₇O₂₄·4H₂O dissolved in 300 ml water.
350 ml conc. HCl added, and volume made up to 1 litre with water. Stored in brown glass bottle and renewed every 2 months.

(vi) **Stannous chloride reagent for phosphorus assay**

1.25g SnCl₂·2H₂O dissolved in 5.6 ml conc. HCl.
Volume made up to 50 ml with water. Prepared fresh each day.

6. **STANDARDIZATION OF SHOOT SIZE**

Shoots of two leaves and a bud were sampled for most experiments, but there was a considerable variation of size within this category. The chemical constituents of a leaf change with age; thus a large shoot, which will contain a larger proportion of older leaf material, will have a different chemical composition from a small one. In long-term analysis experiments, therefore, an attempt was
made to eliminate this variable by sampling shoots at exactly the same stage in development.

For each clone under long term observation, a large sample of two-and-a-bud shoots was weighed, and the mean shoot weight determined. 6 shoots having exactly this mean weight were then selected, and their silhouette reproduced on map copying paper. Subsequently, all experiments on these clones were conducted on shoots which had been matched to one of the corresponding silhouettes.

7. Assay of Polyphenol Oxidase

(a) Colourimetric

All measurements of PPO activity conducted in Malawi were colourimetric.

Two and-a-bud shoots were stood in water under polythene bags for 2 hours to become fully turgid. 5 shoots were weighed and ground with half their weight of fine acid-washed sand in a chilled mortar in a deep-freeze cabinet. When thoroughly homogenized, 8.88 ml cold grinding solution per gm leaf was added, making \( \frac{1}{10} \) homogenate. One ml of this was added to 14 ml iced water, making \( \frac{1}{150} \) homogenate. 1ml of \( \frac{1}{150} \) homogenate was added to 3 ml reaction medium and shaken at 30° for \( 1/2 \) hour, when the reaction was stopped with 4 ml acid acetone. The sample was centrifuged in an MSE bench centrifuge and the extinction read against acid acetone in a Unicam SP.600 spectrophotometer. The following blanks were subtracted
from the reading:

(a) Incubation with no enzyme (i.e. 3ml reaction mix incubated with 1 ml water.

(b) Incubation with no substrate (i.e. incubation of 1ml enzyme with 3mls buffer without pyrogallol).

Calculation:

The reaction involves the oxidation of two molecules of pyrogallol to one molecule of purpurogallin (molecular weight 220) using 3 atoms of oxygen.

A value of $E_{460} = 1.000$ is given by a solution of purpurogallin in acid acetone containing 0.1019 mg/ml. i.e. 8ml reaction medium contains 0.815 mg purpurogallin, produced in 30 min.

Theoretically 1 mol purpurogallin $= 3$ gram atoms $O_2$

$\therefore 1 \mu g$ purpurogallin $= \frac{3}{2 \times 220} \mu mol O_2$

or $1 \text{ mg purpurogallin} = \frac{3 \times 1000}{2 \times 220} = 6.82 \mu mol O_2$

$\therefore E_{460} = 1.000$ is equivalent to an $O_2$ uptake of

$$\frac{0.815 \times 6.82}{30} = 0.185 \mu mol O_2 / \text{min}$$

$= 0.185 \text{ i.U.}$

8 ml reaction medium contains 1 ml homogenate at 1/150 dilution.

$\therefore$ Activity of leaf $= E_{460} \times 0.185 \times 150$

$= E_{460} \times 27.75 \text{ i.U/g fresh weight}$

The $E_{460}$ value was proportional to the enzyme concentration up to $E_{460} = 0.7$ (Figure 1) and above this value the enzyme preparation was diluted further and reread.

Reproducibility of the analysis was not good (coefficient of variation was approximately 10%). Further investigation
FIGURE 1

DEPENDENCE OF COLOUR PRODUCTION UPON CONCENTRATION OF ENZYME PREPARATION.

Preparation: $1/_{150}$ homogenate of fresh shoots of clone SFS 371. For details of assay procedure see text.
showed that most of the error was introduced during the dilution of the homogenate: a series of analyses from the same \( \frac{1}{10} \) homogenate showed a coefficient of variation of 11.0%, while a series conducted from the same \( \frac{1}{150} \) homogenate showed a coefficient of variation of only 4.1%. Assays quoted in Tables 4 and 15, and Figure 4\& are means of three assays from the \( \frac{1}{150} \) homogenate. Greater accuracy was sometimes desirable, and for Tables 5 and 6 figures are means of twelve readings: four replications of the \( \frac{1}{150} \) dilution, with three assays from each. Statistical significance between means was then assessed.

(b) Polamographic

All measurements of polyphenol oxidase activity conducted in Durham were performed by directly measuring oxygen uptake in a Clark oxygen electrode (Rank Bros., Bottisham, Cambs.) coupled to a Servoscribe or Vitatron chart recorder, following the method of Gregory and Bendall (1966).

The reaction medium was 0.01 M pyrogallol in 0.05 M citrate buffer pH 5.6, and each assay was performed in a total volume of 3 ml.

The chamber of the electrode was kept at 30° with a water-jacket, and the required volume of reaction medium introduced. After temperature equilibration, the rate of background oxidation at approximately the air value was noted, after which the oxygen concentration of the medium
was raised by bubbling oxygen. The enzyme preparation was introduced by means of a constriction micro-pipette (the balance of the 3ml volume), and the rate of oxygen uptake noted at the air value.

Calculation:

The solubility of \( O_2 \) in a medium of approximately the same ionic strength as that used here is 0.445 \( \mu \)g-\( \text{atoms} \) \( O \)/ml at 30° (Chappell, 1964). Equilibration of the buffer with air by standing overnight in an open bottle at 30° resulted in a chart reading of 37 units (100 units = full scale deflection), and this was taken as the air value, both for calibration of the scale and for the \( O_2 \) concentration at which rates were measured. Activities were expressed in \( O_2 \) uptake (\( \mu \)mol \( O_2 \)/min).

8. Assay of Catechins

Catechins were separated by chromatography on cellulose thin layers, eluting in the first dimension with water, and in the second with butan-1-ol-acetic acid-water (4:1:5 by volume top phase), following the method of Forrest and Bendall (1969a). The six catechins under investigation separated well, but initial washing of the plates in the organic solvent prevented ECG from becoming contaminated with impurities from the cellulose eluted with the organic solvent front, and also revealed a further spot (Spot V, Figure 18).

Catechins were located by spraying with bis-diazotized benzidine solution (Roux and Maihs, 1960),
except where quantitative assessment followed, when location was either by fluorescence under ultra violet light after fuming with ammonia, or by fuming in iodine vapour. The latter method was found more convenient for routine analysis.

Quantitative estimation was by the vanillin reaction (Forrest and Bendall, 1969a), which involves the production of a pink colouration by the reaction. This is directly proportional to the concentration of catechin present below $E_{500} = 0.9$ after reagent blank correction (Figure 2), and all estimations were within this range. In the absence of sufficiently pure standards, the factors for converting extinction values into weight of catechin were taken from the literature (Forrest and Bendall, 1969a).

Reagent blanks for this reaction were normally within the range described by Forrest and Bendall, i.e. $E_{500} = 0.05 - 0.07$, but towards the conclusion of work in Malawi a fault developed in the spectrophotometer (a Unicam SP 600) which lead to reagent blanks reading as high as $E_{500} = 0.3$. Results seemed to be consistent with previous experience, however, although accuracy was obviously reduced.

Forrest and Bendall claim cellulose blanks to be negligible in this reaction, but with the materials used here this was far from true (Figure 3). Ideally, a cellulose correction should have been applied according
1g dried leaf from clone MT 12 was extracted with 10ml 50% (v/v) aqueous ethanol. Varying volumes of extract were subjected to t.l.c., the resulting catechin spots removed, and assayed by the vanillin reaction as described in the Methods chapter.
Spots of varying size were scraped from a cellulose thin layer which had been developed in solvents as for catechin separation, and used as blanks in the vanillin reaction (see Methods chapter). The approximate weights of spots corresponding to the six catechins as normally experienced during routine analysis are indicated on the abscissa.
to the weight of each spot, but no balance of sufficient accuracy was available in Malawi even if the extra effort involved were justified by the increase in accuracy. In routine work, however, an attempt was made to remove the same area of cellulose when removing spots of the same catechin for analysis.

Even with these inaccuracies prevailing, the following degree of accuracy was achieved by the method during an experiment in which 8 thin layer plates were loaded from the same extract of clone PC 1:

<table>
<thead>
<tr>
<th>Catechin</th>
<th>Coefficient of Variation (σ%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EGC</td>
<td>3.3</td>
</tr>
<tr>
<td>EGC</td>
<td>2.1</td>
</tr>
<tr>
<td>ECG</td>
<td>3.0</td>
</tr>
<tr>
<td>GC</td>
<td>15.0</td>
</tr>
<tr>
<td>EC</td>
<td>5.1</td>
</tr>
<tr>
<td>C</td>
<td>20.0</td>
</tr>
<tr>
<td>Σ</td>
<td>3.8</td>
</tr>
</tbody>
</table>

Shoots for catechin estimation were dried for 2 hr at 95°, homogenized in a Wareing Blender or a Moulinex domestic coffee grinder, and stored under vacuum in a Dessicator containing self-indicating silica gel. 1g of the dry powder was then shaken for 30 min with 10 ml 50% (v/v) ethanol at 30°, centrifuged, and 10 μl loads applied to the thin-layers with a Shandon "Terumo" microsyringe.
Occasionally fresh material was analysed, either whole shoots or minced leaf undergoing fermentation. In such cases approximately 10g material was weighed accurately, ground with about 40 ml acid 80% (v/v) acetone, and shaken for 15 min. The volume was adjusted to 50 ml with acid acetone, the sample centrifuged, and 20μl loads applied to thin-layers. At the same time a weighed sample of leaf was dried to constant weight to determine the dry matter content. Catechins were then expressed as μmol/g dry wt.

9. Analysis of fermentation Products

(i) Fractionation with organic solvents – Roberts' Method

Use of different solubilities in organic solvents was made by Roberts to separate and estimate TF and TR components (Roberts and Smith,1963), and the following modification of his method was used.

9 g black tea was weighed into a vacuum flask, and 375 g boiling distilled water run in from an overhead boiler. The flask was shaken in a rotary shaker at a fixed speed for twenty minutes. The liquor was filtered rapidly through cotton wool, and immediately 5 ml removed and added to 45 ml cold water. At this concentration the liquor does not "cream down". For the TC and E_{460} readings the extinction of this solution after suitable dilution with ethanol (generally 2 mls liquor + 4 mls ethanol) was determined. (TC is the total colour of the solution expressed as the E_{460} value of the original
liquor. \( E_{380}^{460} \) is the ratio of extinction at these two wavelengths.) For the TF determination, 5 ml of the diluted liquor were shaken vigorously for 5 min with 5 ml MIBK in a stoppered centrifuge tube. The layers were separated by centrifugation in an MSE bench centrifuge for 5 min, and the aqueous layer removed and discarded by means of a pipette attached to a filter pump. The MIBK layer was then washed vigorously for 5 mins with 5 ml 0.2 M tris buffer pH 8.0, the layers separated, and the extinction at 380 and 460 nm read in the spectrophotometer. According to Roberts, \( E_{380}^{460} 0.02 \% \) at 380 nm for TFG dihydrate is 2.225. In the absence of any pure standard, therefore, this figure was assumed to be correct, and used to find the amount of theaflavin in the solution. TF% is thus a w/w percentage of total theaflavins, expressed in terms of anhydrous TFG, in the original black tea material. B% is the "brightness" of the liquor, and is derived as described by Roberts.

In an experiment in which a series of dilutions of a tea liquor were analysed for TF by the above method, the response of the \( E_{380} \) or \( E_{460} \) reading of the final TF solution to the dilution of the original solution was found to be linear (Figure 4).

2.5 \% (w/v) \( \text{NaHCO}_3 \) solution was tried in place of the pH8 buffer, but this compound tended to oxidise the
FIGURE 4
Estimation of TF: dependence of colour of a washed MIBK extract of a tea infusion upon the concentration of that infusion.

- $E_{380}$
- $E_{460}$
theaflavin complex and resulted in poor reproducibility. In an experiment in which the same diluted tea liquor was analysed for TF using either 0.2M tris buffer pH8 or 2.5% (w/v) NaHCO₃ for washing the MIBK extract, with 12 replications of each method, the coefficient of variation for each series was found to be 1.45% and 5.94% respectively, and the mean value of the NaHCO₃ washed samples was reduced by 20% with respect to the buffer washed samples.

In an experiment in which ten samples of the same black tea were each separately infused and analysed, the coefficient of variation of the TF determination was 2.47%, and that for the TC determination 1.87%. A comparison of this method with that originally published by Roberts (Roberts and Smith, 1963) is shown in Figure 5. The correlation is linear, and in absolute terms the TF values in the modified method are 18% higher than in the original method.

(ii) Reaction of organic solvent extract with Flavognost reagent.

This method involves the production of a green colouration by the action of the Flavognost reagent upon TF, and is a modification of the method published by Nestle's Products Ltd. (1966).

5 ml of the tea infusion (9g in 375 g boiling distilled water) are shaken with 10ml MIBK in a mechanical shaker for 15 min. After separation of the
Estimation of TF: comparison of modified method with original method as published by Roberts.

$E_{380}$ readings of a washed HIBK extract of a tea liquor after correction for dilution.
layers, 2 ml of the upper layer were added to 2 ml ethanol and 2 ml Flavognost reagent (2% (w/v) Flavognost in ethanol) and shaken. A blank was prepared by adding 2 ml of the upper layer to 4 ml ethanol. After standing for 15 min the extinction of the test sample was measured in a Gallenkamp colourimeter, using a filter of 600 nm optimum light pass, adjusting the meter zero to the blank in each case.

The method was highly reproducible (coefficient of variation was 0.92% over 12 replications of analysis from the same infusion), and showed good linear correlation (coefficient of correlation = 0.976) with the modified Roberts' method described above. (Figure 6).

(iii) Chromatography on LH-20 Sephadex

This method was taken from that of Crispen et al. (1968). All work reported here was performed on the same chromatographic column of the gel under the following conditions.

The sample for analysis, contained in 2 ml 60% (v/v) aqueous acetone, was pumped onto the top of a precision chromatography column (Whatman Ltd) containing a bed of LH-20 Sephadex gel of effective length 30 cm and 2.5 cm diameter, equilibrated in 60% (v/v) aqueous acetone. The pump was adjusted to give a flow rate through the whole system of about 100 ml/hour, and the sample eluted with 60% (v/v) acetone. The eluate was monitored at 380 nm in a Unicam SP 800 spectrophotometer, using a flow-cell of 2 mm path length and X5 scale expansion, coupled to a
8 clonal teas manufactured in the miniature factory and 4 commercial teas were analysed by both methods. For flavognost technique $TF = 6.6 \times E_{500}$ (see text), where the factor 6.6 is obtained from the literature (Nestles Products Ltd., 1966). The line drawn represents the regression of $y$ upon $x$, and has the formula:

$$TF_{(flavognost)} = 0.91TF_{(Roberts)} + 0.19$$
Vitatron or Servoscribe chart recorder set to record in linear mode at 10mV full scale deflection. Under these conditions the chart reads from 0 - 2E.

For analysing made tea liquors, the infusion made from 9g tea in 375g boiling distilled water was freeze-dried or evaporated to dryness under vacuum, and 25 - 100 mg soluble solids applied to the column. (Some of the larger peaks from the profile are not completely recorded with more than 30 mg sample) A typical elution profile is shown in the Results chapter (Figure 39).

Recorder traces for components 6, 7, and 8 were extrapolated from the component peak to the zero line, and the area under each component estimated with a Technicon integrator, set in linear mode. After correction of these figures for variations in flow rate (see following), the component 8 could be very accurately assessed (coefficient of variation = 2.8%), and component 6 and 7 assessed reasonably well (coefficient of variation 11% and 5% resp). Heights of components 4 + 5, 6, and 7 were also fairly reproducible (coefficient of variation approximately 5%)

Having established the identity of component 8 as TF (see Results chapter, section 8), the quantity of TF in component 8 was calculated as follows:

Using Technicon integrator

736 integrator units = 4 cm chart run at $E_{380} = 1.000$

When 4 cm chart run corresponds to 100 ml eluate,

736 integrator units = 100 ml at $E_{380} = 1.000$
According to Roberts, $E_{380}^{0.02\%}$ at 380 nm for TFG = 2.225 (Roberts and Smith, 1961)

i.e. $E_{380} = 1$ is given by $\frac{0.02}{2.225}$ g TFG per 100 ml

or 8.9 mg TFG per 100 ml

736 integrator units = 8.9 mg TFG

Hence if $x$ is number of integrator units of component 8

$y$ is distance in cm of chart run equivalent to 100ml

$$\text{TF} = 8.9 \times \frac{x}{736} \times \frac{1}{y}$$

= 0.0484 $\frac{x}{y}$ mg (as anhydrous TFG)

(Where pure TF$^1$ as opposed to a mixture of theaflavins was being measured, the above procedure was followed, using $E_{380}^{0.02\%}$ at 380 nm = 3.400 for TF$^1$)

(iv) Thin-Layer Chromatography

Oxidation products can be separated to some extent by t.l.c. as previously described, and TF$^1$ separates well from TFG (cf Figures 13 and 19). Where only TF$^1$, TFG$_1$, or TFG$_2$ were being produced in an incubation, the resulting spots were removed and assayed with the vanillin reagent, calibrating the $E_{500}$ values in each experiment from an analysis on LH-20 Sephadex at the conclusion of the experiment. However, when mixtures of TF components were present, it was not possible to achieve a good enough separation by t.l.c. for quantitative assay to be possible.

10. FOLIAR MINERAL ANALYSIS

When plots were small (i.e. less than 100 bushes) one shoot per bush was sampled for foliar analysis. Otherwise
one shoot was selected from each of 100 bushes chosen at random within the plot. Shoots were dried at 95° homogenized in a Wareing blender, and the powder stored under vacuum over self-indicating silica gel until analysed.

(I) Nitrogen Analysis

Nitrogen analysis was carried out by the Kjeldhal method. 1g material was digested in a 500 flask with 5g catalyst (CuSO₄ - K₂SO₄, 1 : 3 by weight) 5 ml distilled water, and 20 ml conc. H₂SO₄ (N - free grade). 150 ml water was added, followed by 50 ml 50% (w/v) NaOH solution, and the mixture distilled into 50 ml 4% (w/v) H₃BO₃ solution. When about 100 ml had distilled across, the distillate was titrated against standard 0.1 N HCl.

then if t ml is titre of 0.1 N HCl

\[ \frac{t}{10} \times 17 \text{ mg NH}_3 \text{ are released} \]

\[ = \frac{t}{10} \times 17 \times \frac{14}{17} \text{ mg N per 1g leaf sample} \]

\[ \% N \text{ in leaf} = \frac{t}{10} \times 17 \times \frac{14}{17} \times \frac{100}{1000} = t \times 0.14. \]

(ii) Phosphate analysis

0.25g material were ignited in a muffle furnace for 3 hours at 550°. The ash was dissolved in 2 ml 4N HCl, transferred to a 100 ml volumetric flask, and the volume made up to 100 ml with water. 2ml of this preparation was pipetted into a second volumetric flask, and two drops 4N ammonia added. 10 ml ammonium molybdate reagent were added and the volume made up to 100 ml. After
shaking 0.25 ml stannous chloride reagent was added, the flask shaken again, and after standing for 5 min E<sub>660</sub> determined on a Unicam SP 600 spectrophotometer. A standard curve was prepared using suitable concentrations of KH<sub>2</sub>PO<sub>4</sub> solution.

(iii) **Potassium analysis**

0.25 g material were shaken with 25 ml 0.1 N HCl for 1 hour in a mechanical shaker. The solution was filtered through Whatman No. 42 filter paper, and the emission of the solution measured in an EEL flame photometer (Evans Electroselemium Ltd., Halstead, Essex).

A standard curve was prepared using suitable concentrations of KCl.

Analytical methods for foliar N, P, K, analysis were part of the Tea Research Foundation's routine Laboratory programme, and no further attempt was made to assess their validity.

11. **POLYPHENOL OXIDASE PREPARATION**

5 kg acetone powder were initially prepared in Malawi during June - July by the method outlined below. This was flown to Durham, packed with solid CO<sub>2</sub>. Early pilot attempts to purify polyphenol oxidase from this material were successful, but later it became impossible to extract more than 5% of the activity, and the powder was abandoned.

A further supply of fresh leaf was flown from Malawi, and acetone powder made from the undamaged leaf as follows.

150 g batches of two-and-a-bud shoots were blended with 700 ml 80% (v/v) aqueous acetone. Two further blendings
produced an almost white powder, which was spread thinly on blotting paper to dry at room temperature. As soon as the acetone had evaporated, the powder was sealed in polythene bags and stored at 40°.

Batches of 20g powder were extracted twice with 500 ml portions of the pH 10.2 buffer (Gregory and Bendall, 1966), pressed through terylene mesh, and clarified by centrifuging for 30 min at 2,300×g (MSE Mistral 4L centrifuge). About 500 g were extracted this way, the extracts combined, and dialysed overnight against running tap water at 15°. After centrifugation as before, the supernatent was discarded, and the precipitate extracted twice with 0.1M citrate buffer pH 5.6. The extracts were combined, and the precipitate discarded. After degassing the extract, 390g (NH₄)₂SO₄ per litre was added with stirring at 4°, and the stirring continued for 3 hours. The solution was centrifuged for 15 min at 23,000×g (MSE High speed 18 Centrifuge) and the precipitate discarded. A further 190 g (NH₄)₂SO₄ per litre was added while stirring and the solution equilibrated at room temperature. The resulting precipitate was collected by centrifuging at 23,000×g for 15 mins, and the supernatent discarded. The precipitate was dissolved in the minimum quantity of water, and dialysed overnight against 0.05 M sodium acetate buffer pH 5.4 at 4°C. A brown precipitate was separated by centrifugation at 23,000×g for 15 min, and this contained some activity. Most of the activity was contained in the
straw-coloured supernatent, and the precipitate was discarded. The supernatent was applied to a column of DEAE cellulose (length 15 cm, diameter 3.5cm) and eluted with 0.05 M sodium acetate buffer pH 5.4. Some of the activity passed through the column and was almost free from coloured matter. The remainder was retained on the top of the column in association with a dark brown band.

The clear unretarded fraction was concentrated by selective filtration (Dynaflo pressure filter) using a membrane excluding molecules above a mol. wt. of 10,000. It was frozen in 2ml aliquots and stored at -40°. 20 ml of a preparation of activity 240 U/ml was obtained. The activity was constant over three months.

Progress of the purification is shown in Table 1.

Unsuccessful attempts to extract PPO from acetone powder.

It proved impossible to extract more than 5% of the activity of either acetone powder which had spent up to 24 hr at room temperature or acetone powder made from damaged leaf using the pH 10.2 buffer described above. The addition of the non-ionic detergent "Nonidet P40", sodium lauryl sulphate, EDTA, or urea also failed to increase the solubility of the enzyme.

Polyvinylpyrrolidone, in an insoluble form (Polyclar AT) was used in an attempt to adsorb phenolic material which may have been interfering with the enzyme extraction process. When used in the extraction (the same weight as the acetone
## Table 1

PROGRESS OF PURIFICATION OF POLYPHENOL OXIDASE

<table>
<thead>
<tr>
<th>STAGE</th>
<th>TOTAL ACTIVITY (U)</th>
<th>YIELD FROM LAST STAGE %</th>
</tr>
</thead>
<tbody>
<tr>
<td>I</td>
<td>Fresh tea shoots (20-30 U/g fresh wt)</td>
<td>c80</td>
</tr>
<tr>
<td>II</td>
<td>Acetone powder (80-120 U/g dry wt)</td>
<td>180,000 c20</td>
</tr>
<tr>
<td>III</td>
<td>Soluble extract</td>
<td>70,000 39</td>
</tr>
<tr>
<td>IV</td>
<td>Dialysis precipitate</td>
<td>9,000</td>
</tr>
<tr>
<td></td>
<td>supernatent (discarded)</td>
<td></td>
</tr>
<tr>
<td>V</td>
<td>60-80% saturated (NH₄)₂SO₄ fraction</td>
<td>46,000 67</td>
</tr>
<tr>
<td>VI</td>
<td>Dialysis against 0.05 M acetate pH 5.4</td>
<td>34,600 74</td>
</tr>
<tr>
<td></td>
<td>supernatant</td>
<td></td>
</tr>
<tr>
<td></td>
<td>precipitate (discarded)</td>
<td>5,600</td>
</tr>
<tr>
<td>VII</td>
<td>After chromatography on DEAE-cellulose and concentration</td>
<td>4,800 14</td>
</tr>
</tbody>
</table>

Stage III soluble extract: activity = 20 U/ml

\[ E_{275} = 520 \]

Stage VII final preparation: activity = 240 U/ml

\[ E_{275} = 4 \]
powder) and subsequently removed by centrifugation, no increase in extracted PPO was noticed, but there was a marked decrease in the amount of coloured material in the supernatent.

To investigate the effect of soluble polyvinylpyrrolidone (mol. wt. 24,000), 2.5g acetone powder was blended with 40 ml McIlvaine buffer pH 7.0 (McIlvaine, 1921) containing 1.2g cystein per l, 40 mg Tween 80 and 180 mg polyvinylpyrrolidone. The last two additives in combination resulted in a five-fold increase in the activity of the clarified extract. Dialysis of the extract against running tap-water for 24 hours failed to produce a precipitate, and since without this step the volume of extract would be too great for ammonium sulphate fractionation, the method was not used.

12. PURIFICATION OF CATECHINS

EGC, EGC, GC, and ECG were prepared from green leaf of a mixture of clones from Swazi Research Station, dried rapidly in a blast of air at 95°, and transported to Durham in sealed polythene bags.

A preparation of the six catechins present in the leaf was prepared by the method of Vuataz (Vuataz et al., 1959), modified by extracting the ethyl acetate-soluble fraction with wet ether (Gregory and Bendall, 1966). T.l.c. of this preparation showed it to be almost free from contaminants (Figure 7).

Initial separation of the catechins was performed by partition chromatography on a column of cellulose, using
a modification of Vuataz's method (Vuataz et al., 1959). 350g cellulose (Whatman CC 31) was suspended in light petroleum (boiling range 60° - 80°) and 150 ml water added while stirring. This was packed in a column (80cm x 3.5 cm diameter) with a ramrod to give a bed about 70cm long, and equilibrated with wet light petroleum. A 4g sample was applied and eluted as described by the above authors. 10ml fractions were collected, and their E275 determined. A typical elution profile is enclosed (Figure 8). ECG elutes first, and is coloured yellow by an impurity which elutes slightly earlier. EGCG and C then appear together, followed by EC. GC and EGC are eluted much later, and may immediately be collected in a chromatographically pure state (Figures 34 and 9).

ECG was further purified by adsorption chromatography on a cellulose column (Whatman C.C. 31, 26cm x 1.5cm diameter) equilibrated and eluted with water. Complete separation of ECG from the contaminant was achieved, and a chromatographically pure sample obtained (Figure 9).

EGCG and EC were separated on a column of LH-20 Sephadex (30cm x 2.5 cm diameter) equilibrated and eluted with 40% aqueous acetone. Complete separation was achieved, C being eluted before EGCG. The EGCG fraction was collected to give a chromatographically pure sample that was recrystallised once from water (Figure 9).

All samples were freeze-dried and stored at -40° in an evacuated dessicator over silica gel. EOG had a tendency to
FIGURE B. Elution of a mixture of six catechins from cellulose.

Solvents changed as follows: A: ethyl propionate/light petroleum (9:1 v/v); B: ethyl propionate; C: ethyl acetate. Catechins identified by t.l.c.
FIGURE 9

Thin layer chromatograms of pure catechins.

For details of chromatography see text. Plates sprayed with bisdiazotized benzidine. Preparation (b) was overrun in the first dimension (downwards).

(a) Separate loadings of EGC and EGCG preparations.
(b) ECG preparation.
turn pink upon exposure to air and sunlight but the oxidation product responsible for the colouration was not detected by t.l.c. Otherwise, all catechins were of a greyish white appearance, and remained free from oxidation contaminants for at least three months.

13 MODEL FERMENTATION SYSTEMS

(i) Pilot-scale manufacture

Swazi Tea Research Station was equipped with a miniature factory to perform CTC manufacturing methods on 100g samples. Fermenting leaf at various stages was analysed for catechins and fermentation products by the above methods.

(ii) Fermentation initiated by sand-grinding

To investigate the variation in TF and TC production over a long period of time, a controlled fermentation system was required. Shoots of standard size were ground with twice their weight of acid-washed sand in a deep-freeze. The mixture was then transferred to a flask kept at 30°C in a waterbath, and warm moist O₂ blown gently through it. Periodically samples were taken out weighed, infused with boiling water, and analysed for oxidation products by the modified Roberts' method.

(iii) Uncharacterized in vitro system

5g acetone powder was blended with 300 ml cold 0.05 M phosphate buffer pH 10.0 containing 25g/litre NaCl. The extract filtered through Whatman No. 1 paper, and adjusted to pH 5.6 with HCl. This was used as the PPO component.
6g air-dried leaf of clone MT 12 was shaken with 300 ml 0.05 M phosphate buffer pH 5.6 for 30 min at 30°, and filtered through Whatman No. 1 paper. This was used as the catechin preparation.

Equal quantities of the components were incubated together in a water bath at 30°, bubbling air, oxygen or other gases through if required. 5ml samples were withdrawn at intervals and analysed for TF and TC by the modified Roberts' method, expressing TF production as a percentage of the dry weight of material originally extracted for the catechin preparation.

(iv) In vitro incubation using pure catechins

This system utilized the pure catechins and partially purified PPO preparation described above.

The catechins under investigation were dissolved in 2.5 ml 0.05 M citrate buffer pH 5.6 and equilibrated in the oxygen electrode chamber at 30°. The reaction was started by adding 0.5ml of the enzyme preparation. The level of O₂ was kept at an arbitrary value as measured on the chart recorder (the same value for all incubations) by bubbling O₂ slowly through the medium. Periodically the rate of oxygen uptake was measured by cutting off the O₂ supply and closing the electrode chamber.

The reaction was monitored by t.l.c. at intervals, using 5 µl samples, and stopped by heating when the rate of O₂ uptake was 10-15% of its initial value unless otherwise stated in the Results Chapter. The reaction
mixture was divided into two equal quantities, and one half evaporated to dryness under vacuum. The other half was exhaustively extracted with ethyl acetate and an absorption spectrum determined, occasionally after washing the organic extract with 2.5% (w/v) NaHCO₃ solution. The ethyl acetate extract and the aqueous residue were then evaporated to dryness. Either the total incubation mix, the ethyl acetate extract, the aqueous residue, or two or three of these extracts was taken up in 60% aqueous acetone (2ml), centrifuged, and subjected to chromatography on LH-20 Sephadex gel.
RESULTS

1. CORRELATION OF MADE TEA ANALYSIS PARAMETERS WITH MARKET VALUE.

This series of experiments was designed to ascertain which of the parameters, or combination of parameters, of the Roberts' made tea liquor analysis showed the closest correlation to the market value of a particular sample of black tea.

24 teas were selected by a London firm of tea brokers, and analysed by the modification of the Roberts' procedure outlined in the Methods chapter. The teas were all of the same leaf grade (Pekoe Fannings), from C.T.C. manufacture, offered for auction on the same day, in the same auction room. According to the brokers' tea taster, none of the teas exhibited "flavour" characteristics. Results are presented in table 2.

A regression analysis on this data indicated a positive relationship between TF, TC, and the selling price (SP) as expressed in the multiple regression equation

\[ SP = 24.8 \times \text{TF} + 7.17 \times \text{TC} - 23.7 \text{ pence per pound} \]

in which the partial regression coefficients for TF and TC are both significant \((P<0.01)\). Use of this formula to predict the selling prices of this series of teas results in a standard error of estimate of 3.8 d / lb.

A linear regression of selling price on the product TF x TC was also performed, resulting in the regression
<table>
<thead>
<tr>
<th>REF. No.</th>
<th>MARK</th>
<th>COUNTRY OF ORIGIN</th>
<th>ANALYSIS</th>
<th>SELLING PRICE</th>
<th>PREDICTED SELLING PRICE</th>
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<tbody>
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<td></td>
<td></td>
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<td>TC</td>
<td>R 280/450</td>
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<td>1.13</td>
<td>4.75</td>
<td>3.59</td>
</tr>
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Comparison of Made Tea Analysis Factors with Market Value

"Selling Price" is price in pence per pound realised by these teas in
"Mid-Crop auction of 26 May 1968". The selling price as predicted by the
regression equation

\[ SP = 3.09 (TF \times TC) + 26.6 \]

TABLE 2
FIGURE 10

Relation between (TFxTC) Product and Selling Price

Regression equation

\[
\text{Selling Price} = 3.09(\text{TF} \times \text{TC}) + 26.6
\]

(units as above)

is significant at \(P < 0.001\)
equation

\[ SP = 3.09 \, (TF \times TC) + 26.6 \text{ pence per pound}, \]

in which the regression coefficient is highly significant \((P < 0.001)\). Use of this formula to predict the selling price of this sample of teas results in a standard error of estimate of 3.7 d/lb.

Figure illustrates the regression of selling price upon the product TF x TC, the plot of each sample being coded according to country of origin. It can be seen that 7 out of 8 teas from Kenya realised prices higher than would be predicted by the regression line, while 4 out of the 6 teas from Assam realised lower prices.

2. PRELIMINARY INCUBATIONS

(i) Production of theaflavin by an uncharacterized in vitro system

This experiment was the basis for several others conducted in Malawi to investigate the time-course of catechin disappearance and pigment production under various conditions of leaf rupture. Figure illustrates the development of TF and TC in a completely soluble system. The production and decay curve for TF, and the slightly later peak value for the product TF x TC was typical of all such incubations.
Production of TF and TC by an uncharacterised in vitro system

FIGURE 11

△ TF
○ TC
□ TF x TC
(ii) **Production of theaflavin in vivo after cell rupture**

Numerous analyses by the modified Roberts' method indicated that C.T.C. manufacturing techniques, conducted either on an analytical scale on the Research Station, or full scale on a commercial estate, or controlled fermentation initiated by sand-grinding (see methods chapter) produced similar curves for TF and TC development as in the cell-free system described above. TF values produced by the sand-grinding technique tended to be 10 - 30% higher than in analytical C.T.C. manufacture, while the TF produced in the *in vitro* technique, when expressed as a percentage (w/w) of the total extracted solids in the medium, was considerably lower.

A series of experiments conducted with the tea-maker at Bloomfield Factory of Lujeri Tea Estates Ltd., indicated that the optimum firing time, as assessed by the tea-maker, was approximately ten minutes after peak TF production, i.e. at the peak of the TF x TC curve.

(iii) **Disappearance of catechins during in vivo fermentation**

Figure 12 illustrates the time-course of catechin disappearance and concurrent TF production in leaf undergoing normal manufacture. All the catechins, except perhaps catechin itself, were consumed during the
FIGURE 12

Disappearance of catechins during manufacture

Shoots of clone SFS 371 were rolled for 40 min. before passing through CTC machine. From this figure, half-lives of EGC, EGCG, and ECG were 10, 40, and 60 min. respectively.
fermentation process, though EGC and EGCG were most prominent, the former being oxidised the fastest. Little TF was produced after exhaustion of EGC, though at this point some EGCG remained, and there was still appreciable TC production.

3. EFFECT OF ENZYME CONCENTRATION UPON THE RATE OF APPEARANCE OF PRODUCTS

A series of in vitro incubations were performed, using a soluble extract of acetone-dried leaf as the enzyme source, and a soluble extract of dried green leaf as the catechin source. Different concentrations of the same enzyme extract were used in each incubation.

Initial rates of TF and TC production (measured as soon as possible after the commencement of the incubation) were directly proportional to the enzyme concentration, and doubling the enzyme concentration doubled the rate of development of either parameter (Figure 16).

Maximum TF production was adversely affected by either too high or too low enzyme concentrations, but at the two dilutions studied between these limits, there was little change in maximum TF production (Figure 13). (Due to a laboratory power failure, the monitoring of the \( \frac{1}{2} \) dilution was not completed). Two further enzyme dilutions were subsequently incubated, both initiating TF and TC production rates between those of the \( \frac{1}{2} \) and \( \frac{1}{3} \) dilutions. TF peaks at 40 and 60 minutes were at 1.04% and 1.06% respectively.
FIGURE 13
EFFECT OF ENZYME CONCENTRATION ON TF PRODUCTION

FIGURE 14
EFFECT OF ENZYME CONCENTRATION ON TC PRODUCTION

Enzyme dilution for figures 13, 14, & 15

- △ △ x 1
- ○ ○ x 1/2
- △ △ x 1/4
- ○ ○ x 1/10
FIGURE 15
Effect of enzyme concentration on quality as assessed by the product TF x TC.

FIGURE 16
Effect of enzyme concentration on initial rate of TF and TC production.

Δ Δ TF
Ο Ο TC
Maximum TC development was progressively higher in higher concentrations of enzyme (Figure 14). Thus higher enzyme concentrations produced progressively higher quality tea liquors as assessed by the product TF x TC plotted from the same results (Figure 15).

4. EFFECT OF OXYGEN CONCENTRATION UPON THE RATE OF APPEARANCE OF PRODUCTS

In order to ascertain whether oxygen is likely to be a limiting factor in the production of TF, separate incubations similar to those described above were performed whilst bubbling either oxygen, air, or nitrogen through the medium.

TF development was faster under oxygen than under air, and a much higher peak was reached (Figure 17a). TC development was more rapid under oxygen than under air, but similar levels were ultimately reached (Figure 17b). No significant production of TF or TC was noticed when nitrogen was bubbled through the medium.

Thus it appears that oxygen is likely to be a limiting factor in maximum TF production.

5. ENZYMIC OXIDATION OF PAIRS OF CATECHINS

In this section the results of incubations of pure catechins with a partially purified polyphenol oxidase preparation are reported.

Figure 18 illustrates a summary of all the major spots produced on thin-layer cellulose chromatograms during this series of incubations, and, for comparison, Figure 19 shows a chromatogram of a hot aqueous infusion
FIGURE 17

Effect of oxygen concentration in a fermenting system upon production of TF and TC.

Oxygen, air, or nitrogen were bubbled through the cell-free system described in the methods chapter.
of black tea.

Initial control incubations indicated that

(a) none of the compounds responsible for any of
the spots in Figures 18 and 19 could be demonstrated
on control chromatograms from the polyphenol oxidase
preparation at the concentrations used during incubations;

(b) no compounds, other than the catechins themselves,
could be demonstrated by chromatography as appearing as a
result of an incubation of any catechin, or combination
of catechins, with a polyphenol oxidase preparation which
had been immersed in a boiling waterbath for 20 minutes.

(i) Identification of spots on chromatograms

EGC, EGCG, ECG, GC, EC, C, GA, CA, QA and TG were all
identified by their behaviour under identical chromatographic
conditions in other investigations (Forrest and Bendall
1969a) and by similar positions being reported by other
workers using paper chromatography and similar solvent
systems (Roberts 1962a; Vuataz et. al. 1959). TF\(^1\) and TFG
were identified from their absorption spectrum and their
RF values being similar to those reported by other workers
using paper chromatography (Roberts 1962a; Vuataz and
Brandenburger 1961; Takino et. al. 1964). Spots A, B, and
C\(^1\), were identified by their RF values, solubility in
ethyl acetate, and their origins from pure catechins, in
incubations reported later, corresponding to information
from other sources (Roberts 1962c; Ferretti et. al. 1968).

Spots S\(_I\) and S\(_{II}\) are the thearubigin fraction as
FIGURE 18
Composite Diagram of Components produced during Enzymic Oxidation of Catechin Mixtures

For details of chromatography see Methods chapter. Spots X and Y had variable $R_f$ in first dimension.
Thin-Layer Cellulose Chromatogram of a Hot Aqueous Infusion of Black Tea

For details of chromatography see Methods chapter. Spots due to kaempferol, quercetin, myricetin, and their respective glucosides and rhamnoglucosides are omitted for clarity.
described by Roberts (Roberts et al., 1957), and the spot 
Q, from its absorption spectrum and Rf values, is 
identical to the compound referred to by Roberts as 
substance Q (Roberts et al., 1957), which Roberts 
tentatively identified as a chromatographically inseparable 
mixture of purpurogallin carboxylic acid, a flavanotropolone 
gallate derived from ECGG oxidation, and the main oxidation 
product of ECG (Roberts, 1961). By the same reasoning, 
spot P is identified with Roberts substance P, which he 
identified with a 3':4':5:5':7- pentahydroxyflavylium 
salt (Roberts and Williams, 1958), while spot R is probably 
Roberts uncharacterised substance R by nature of their 
similar origins in incubations of pure catechins.

Spots X and Y are yellow coloured streaks, of variable 
RF in water. Connected with the thearubigin fraction, 
their identity is obscure, and no previous reference has 
been made to them in the literature. Spots U and V are of 
unknown identity, but may be further catechins: they are 
colourless, and stain red-brown with the bisdiazotized 
benzidine reagent.

Spot W is colourless, reactive to benzidine, but of 
unknown identity.

(ii) Enzymic oxidation of EGC + EC

Following the procedure outlined in the methods 
chapter, EGC and EC were incubated with a phenol-free 
polyphenol oxidase preparation.

The almost colourless preparation turned bright
orange within a few minutes, and the reaction was stopped by heating when the rate of oxygen uptake was approximately half its initial level. The compound responsible for the orange colouration transferred easily to ethyl acetate.

Control oxidations of EGC and EC alone produced dark brown solutions, and very little of this colour would transfer to ethyl acetate.

The only visible spots on thin-layer chromatograms were the dark streak $S_{II}$, a faint yellow spot $Y$, and the bright orange $TF^1$ spot. Spraying with bisdiazotized benzidine revealed EGC, EC, some C (present as an impurity in the EC preparation), and $C^1$, in addition to $S_{II}, Y, and TF^1$ (Figure 20). Control incubations of EC alone produced a strong brown $S_{II}$ streak, and a number of minor spots not corresponding to any of the above spots. Oxidation of EGC alone produced spots $C^1$ and $Y$, and other minor spots. The $TF^1$ spots was only produced during the incubation of the mixture. No GA spots was noticed.

Quantitative analysis showed that EGC disappeared much faster than EC, though the rate of disappearance of EC increased once the EGC had become exhausted. The $TF^1$ content fell abruptly upon exhaustion of EGC (Figure 21).

Chromatography of the final solutions after incubation on a column of LH-20 Sephadex showed that only
FIGURE 20

Thin Layer Chromatogram taken during Oxidation of EGC + EC

For details of chromatography see Methods chapter.
FIGURE 21
ENZYMIC OXIDATION OF EGC + EC: Production of TF and disappearance of catechins.

- O--O EGC
- □--□ EC
- Δ--Δ TF
FIGURE 22
Oxidation of EGC + EC: elution of products from LH-20 Sephadex.

For details of chromatography see methods section. For numbering of components see Figure 39.

(a) EGC oxidation.
(b) EC oxidation.
(c) EGC + EC oxidation.
FIGURE 7

Wet ether extract of ethyl acetate-soluble polyphenols.

For details of chromatography see methods section. Chromatogram sprayed with bisdiazotized benzidine solution. For identification of spots see Figure 18. (This preparation was used as the source for the purification of individual catechins, and for the control mixture in incubations of the six catechins together (see Results chapter).
the EGC + EC incubation produced component 8 (Figure 22). Integration of the area under component 8, and following the procedure outlined in the methods chapter, indicated that 1.19 mg TF\textsuperscript{1} were produced by the incubation after 40 mins. Thus, using the information in Figure 21, 2.10 mg (i.e. 3.73 umd) TF\textsuperscript{1} were present at 35 min, produced from 27.4 umd EGC and 31.6 umd EC; i.e. 0.063 moles per mole of catechin substrate.

(iii) Enzymic oxidation of EGC + ECG

Using the same procedure, an incubation of approximately equal weights of EGC and ECG together produced a bright orange colouration, for which the compound responsible could be transferred easily to ethyl acetate. The absorption spectrum of this compound was measured after washing the solution with 2.5% (w/v) sodium bicarbonate solution and after elution from LH-20 Sephadex (Figure 26). Apart from the absorption maximum at approximately 275 nm, maxima were noticed at 378 and 458 nm, and a slight shoulder at approximately 300 nm. The ratio of absorption at 378 to that at 458 nm fell between 2.8 and 3.0, but the variation between different repetitions of this experiment made more accurate estimations meaningless.

Thin-layer chromatography demonstrated the appearance of traces of TF\textsuperscript{1}, GA, and Q, with larger amounts of R, TFG\textsubscript{2}, C\textsuperscript{1}, and Y (Figure 23). The precise
position of the TFG₂ spot was difficult to determine, as its $R_{EGC}$ or $R_{ECG}$ value varied during the course of the incubation (cf. Figure 40).

Quantitative analysis indicated that EGC was consumed much faster than ECG, and that there was a continuous increase in the amount of TFG₂ produced (Figure 24).

Chromatography on LH-20 sephadex demonstrated a prominent component 8, which was the sole feature of the profile from an ethyl acetate extract (Figure 25). By integrating the area under the peak it was determined that 5.17 mg TFG₂ were produced by the incubation, which started with 55μmol EGC and 39μmol ECG; thus 0.072 moles TFG₂ were produced per mole of catechin substrate.

A control incubation of ECG alone produced a light orange colouration, for which the compound responsible was extracted easily by ethyl acetate. Thin-layer chromatography failed to detect any TF₁ or TFG, but there was a pronounced spot Q, which was also demonstrated as component Q in an LH-20 sephadex chromatogram (Figure 25). The absorption spectrum for this component had maxima at 276 and 395 nm, with a shoulder at approximately 475 nm (Figure 26).

(iv) Enzymic oxidation of EGC + EC

Using the same procedure, an incubation of approximately equal weights of EGC and EC produced an orange colouration,
FIGURE 23

Thin Layer Chromatogram taken during Oxidation of EGC + ECG

For details of chromatography see Methods chapter.

○○ EGC  ■■ ECG  △△ TFG₂
FIGURE 25
Oxidation of EGC + ECG; elution of products from LH-20 Sephadex.

For details of chromatography see methods section. For numbering of components see Figure 39.

(a) EGC + ECG oxidation.
(b) ECG oxidation.
for which the compound responsible could be easily transferred to ethyl acetate. Thin-layer chromatography demonstrated spot Q, a strong spot for TFG₁, spots A, SII, X, Y, R, and GA. Chromatography of an ethyl acetate extract at the end of the incubation showed that spots R, Q, TFG₁ and A were all extracted by the organic solvent, while spots SII, X, Y, and GA remained in the aqueous layer (Figure 27). From inspection of plates it was observed that both spots Q and TFG₁ reached a maximum during the incubation, and then became weaker. Quantitative analysis confirmed this for TFG₁, and also showed the rate of oxidation of EGCG to be very much faster than that of EC (Figure 28). (It was also evident that the EGCG preparation contained more water than the EC preparation, possibly due to incomplete removal of water of crystallisation during freeze-drying, as the difference in the number of moles of each catechin detected in the initial incubation mix was greater than can be accounted for by differences in molecular weight).

The absorption spectrum for the orange product had maxima in the same positions as for TFG₂ produced from EGC + ECG (Figure 26), and the ratio of extinction at 380 and 460 nm fell within the same range.

Chromatography on LH-20 Sephadex demonstrated component 8, plus a considerable component Q (Figure 29). By integration of area under this peak, together with a knowledge of the decay curve for TFG₁ (Figure 28), the
FIGURE 26
Absorption spectrum of TFG₂ (---) and substance Q (-----) in ethanol and after elution from LH-20 Sephadex.
FIGURE 27

Thin Layer Chromatogram taken during Oxidation of EGCG+EC

For details of chromatography see methods chapter.
FIGURE 28

Enzymic oxidation of EGCG + EC: disappearance of catechins and production of TFG₁.

- □ EC
- ○ EGCG
- △ TFG₁
Oxidation of EGCG+EC: elution of products from LH-20 Sephadex.

For details of chromatography see Methods chapter. For numbering of components see Figure 39.

(a) EGCG + EC oxidation (ethyl acetate extract).
(b) EGCG + EC oxidation (aqueous residue).
(c) EGCG oxidation.
maximum quantity of TFG₁ produced in this experiment was estimated at 2.62 µmol, i.e. 0.025 moles per mole of catechin substrate.

A control incubation of EGCG alone produced spots R, A, X, Y, and GA, but no TFG or Q. On LH-20 Sephadex, strong components 1, 3, 4 and 5 were evident, but not components 8 or Q (Figure 29).

(v) Enzymic Oxidation of EGCG + ECG

Following the same procedure, incubating approximately equal weights of EGCG and ECG resulted in a muddy brown colouration; ethyl acetate extraction removed some orange coloured compounds from this. Traces of TF, TFG, and TFG₂ could be seen on chromatograms, though it was difficult to differentiate between TFG₁ and TFG₂. Spots A, X, Y, and GA were in evidence, as was a trace of spot Q (Figure 30). Quantitative measurement showed that EGCG was consumed much faster than ECG. Spot A increased until EGCG was exhausted, and then decayed very rapidly (Figure 31). Unfortunately, the diffuse nature of the TFG spots prevented a quantitative estimate of these compounds.

The absorption spectrum of the ethyl acetate extract was identical to that of TFG₁ and TFG₂ (Figure 26). Portions of the incubation mixture were subjected to chromatography on LH-20 Sephadex (Figure 32). Large components 1, 3, 4 & 5 were in evidence in the aqueous residue, and the ethylacetate extract exhibited component 8,
FIGURE 30

Thin Layer Chromatogram taken during Oxidation of EGCG+ECG

For details of chromatography see methods chapter.
FIGURE 31

Enzymic Oxidation of EGCG+ECG:
Disappearance of Catechins and Appearance of Spot A.

- EGCG
- ECG
- SPOT A
Oxidation of EGCG + ECG; elution of products from LH-20 Sephadex.

For details of chromatography see Methods chapter. For numbering of components see Figure 39.

(a) complete extract.
(b) aqueous residue after ethyl acetate extraction.
(c) ethyl acetate extract.
and assuming that the incubation was stopped near the peak of TFG production, an estimate of 0.038 moles TFG per mole of catechin substrate was arrived at.

(vi) Enzymic Oxidation of GC + EC and GC + ECG

These two incubations were performed to see whether GC could replace EGC in the incubations (ii) and (iii) above. The incubation procedure was the same.

Thin layer plates run during incubations of GC + ECG produced traces of TF$_1$ and TFG, but not in sufficient quantity to remove from the plates for assay. Control incubations of GC and GC + EGC also produced some TF$_1$ and TFG spots. LH-20 Sephadex chromatography of these incubations indicated the following quantities of component 8 (estimated as mg TFG) to be formed:

- 9.1 mg GC 0.29 mg TFG
- 10.2 mg GC+10.9mg ECG 1.29 mg TFG
- 9.5 mg GC+10.9mg EC 1.20 " "
- 9.8 mg GC+9.7 mg EGC 0.43 " "

The incubation of GC + EC produced a strong spot having an $R_F$ in the organic solvent intermediate between TF$_1$ and TFG$_1$ as determined by its relation to the GC and EC spots. (Figure 34).

To check the purity of the GC preparation, a thin layer chromatogram was loaded with ten times the normal quantity. There was still no evidence of catechin impurities. (Figure 36).
Thin Layer Chromatogram taken during Oxidation of EGCG + EGC

For details of chromatography see Methods chapter.
FIGURE 34

Enzymic oxidation of GC + EC

Photographs of thin-layer chromatograms taken before and during incubation. Plates sprayed with bisdiazotized benzidine. For details of chromatography see methods chapter.
(a) GC preparation
(b) GC + EC oxidation at 27 min.
By inspection of thin layer plates it was observed that GC disappears faster than ECG or EC when oxidised in combination with either of them, but in the control GC + EGC oxidation, EGC was oxidized fastest.

(vii) Enzymic Oxidation of EGC + C

This incubation was performed to see whether C could replace EC in the incubation (i) above. Several minor spots were produced on thin-layer chromatograms, but no traces of TF1 or TFG were noticed. Neither was any component 8 observed during Sephadex LH-20 chromatography of the final oxidized solution, either from EGC + C, or C alone.

EGC was seen to disappear at a much greater rate than C.

(viii) Enzymic Oxidation of EGC + EGCG

The incubation procedure was as before. Thin layer chromatography showed the developments of the same spots as produced by incubations of these compounds separately (cf. pages 48 and 52), and an additional spot B, which was extracted with ethyl acetate (Figure 33). All spots except spot Y were colourless.

Chromatography on LH-20 Sephadex failed to demonstrate any component 8.

Inspection of thin layer plates indicated that EGC was oxidized marginally faster than EGCG.

6. Enzymic Oxidation of a Mixture of Six Catechins

This series of experiments was designed to investigate
the effect upon TF₁ or TFG production of doubling one particular component of a mixture of six catechins initially existing in proportions similar to that in a tea shoot. (Figures 35, 36, 37.)

Figure 38 shows a typical recorder trace of the oxidation products of the basic mixture of catechins eluting from an LN-20 Sephadex column. Components 1, 3, 5 and 5, T and 8 were very much in evidence, while components 2, 6, and 7 (see Figure 39) were absent. A repeat of the chromatography at lower loadings and higher sensitivity of the optical monitoring system failed to separate the component labeled "4 + 5" into two peaks. Oxidations of the basic mixture with added catechins produced the same components, but quantitatively modified.

Where possible the height of peak 4 + 5 was measured as a measure of the thearubigin complex, and in all cases component 8 was integrated to give an estimate of the theaflavin complex from each incubation. Results indicated that doubling the EGC content of the mixture resulted in a 64% increase in the total theaflavin produced. Increasing the EC content made no apparent difference to the theaflavin level, and doubling the EGCG content actually resulted in a 40% reduction in total theaflavins, though a much larger amount of the thearubigin complex was formed. (Table 3).

During the course of these incubations, all the spots
Enzymic oxidation of a mixture of six catechins:

(i) control mixture

- EGC
- EGCG
- EC
- ECG
- C
- GC
FIGURE 36
Enzymic oxidation of a mixture of six catechins:
(ii) control mixture + EGC

- EGC
- EC
- C
- EGC
- ECG
- GC
FIGURE 37
Enzymic oxidation of a mixture of six catechins:
(iii) control mixture + EC

- o o EGC
- o o EC
- ▲ ▲ C
- o o EGCG
- ▲ ▲ ECG
- ▲ ▲ GC
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<th>SUBSTRATE</th>
<th>PRODUCTS</th>
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<td>51.3 mg Control mix</td>
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</tr>
<tr>
<td>50.2 mg Control mix + 11.8 mg EGC</td>
<td>5.74 mg</td>
</tr>
<tr>
<td>50.3 mg Control mix + 4.0 mg EC</td>
<td>3.31 mg</td>
</tr>
<tr>
<td>50.6 mg Control mix + 21.0 mg EGCG</td>
<td>2.05 mg</td>
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**TABLE 3**

**ENZYMIC OXIDATION OF A MIXTURE OF SIX CATECHINS: EFFECT OF CATECHIN COMPOSITION UPON QUANTITIES OF TF AND TR PRODUCED.**

Theaflavins measured as area under component 8 in LH-20 Sephadex chromatography, calculated as mg TFG; thearubigin complex estimated as height of component 4+5 peak in LH-20 Sephadex chromatography, expressed in arbitrary units.
Oxidation of a mixture of six catechins: chromatography of products on an LH-20 Sephadex column.

For details of chromatography see Methods chapter.
For numbering of components see Figure 39.
Chromatography of a hot aqueous infusion of black tea on an LH-20 Sephadex column.

For details of chromatography see Methods chapter. Positions of components Q and T were determined from elution profiles of products of enzymic oxidation of mixtures of purified catechins. For identity of components see text.
in Figure 18 were developed. A definite separation of TF₁ from TFG was achieved, with partial separation of the latter into positions TRG₁ and TFG₂.

7. DIFFERENTIATION OF THEAFLAVIN GALLATE COMPONENTS

In view of the considerable variation in Rₚ values of the theaflavin gallates produced during oxidation of catechin pairs, the following experiment was designed to ascertain whether the product of EGC + EC oxidation, TFG₁, was a chromatographically distinct species from TFG₂, produced as a result of EGC + ECG oxidation.

During consecutive incubations of EGC + ECG and EGC + EC, three dimensional thin-layer plates were loaded. After elution, the Rₚ value of the TFG spot was plotted against the quantity of TFG loaded (Figure 17). It was evident that although loading increased the Rₚ value of both TFG components, the degree of variation differed considerably, and two distinct series were represented.

8. IDENTITY OF COMPONENTS FROM LH-20 SEPHADEX CHROMATOGRAPHY

Figure 39 shows the elution profile of a freeze-dried aqueous infusion of black tea of clone MT 12, after chromatography on LH-20 Sephadex. The components discernable in the black tea extracts tested and numbered 1-8, although in this particular tea component 3 is only just in evidence as a slight shoulder, and components 4
FIGURE 40
Relationship between amount of TFG loaded and $R_F$ value in t.l.c.

- $\text{TFG}_1$ produced from EGC + EC
- $\text{TFG}_2$ produced from EGC + ECG
and 5 have not separated. Only in very occasional cases was this peak differentiated into two components. Components T and Q were characteristic of in vitro incubations of pure catechins, and were not identified in black tea infusions, though a connection between T and component 6 cannot be ruled out.

To elucidate the identity of the various components, each one was collected in a fraction collector, condensed under vacuum, and chromatographed on thin-layer cellulose, under the conditions of Figure 19. Component 1 produced a streak at the origin having zero $R_F$ in water, and appeared to be identical to the streak $S_{II}$. Components 2-7 were each heterogeneous, spots $S_I$, $R$, and others having zero $R_F$ in water being visible in all of them. However, spots X and Y seemed exclusively associated with the $3 + 4 + 5$ component. Of the colourless spots identified on the chromatograms, GA appeared to be associated with component 3, and the six catechins were eluted with and after component 7.

Component 8 was soluble in ethyl acetate and produced spots for TF$_1$ and TFG, along with a faint streak having zero $R_F$ in water. The absorption spectrum had maxima at approximately 380 and 460 nm (cf. Figure 26). Mixtures of TF$_1$ and TFG produced by in vitro incubation were run together on the column and were eluted as one symmetrical component in the position of component 8. At no time was any heterogeneity of component 8 detected.
Component Q, produced either on its own as a result of oxidation of ECG, or in combination with component 8 as a result of oxidation of EGCG + EC, was soluble in ethyl acetate, and resulted in spot Q (Figure 18). The absorption spectrum had pronounced maxima at 275 and 395 nm, and a shoulder at approximately 475 nm.

9. ENVIRONMENTAL INFLUENCES ON POLYPHENOL OXIDASE ACTIVITY

The remaining experiments were conducted in Malawi to investigate changes in polyphenol oxidase activity and its catechin substrates in the living bush, and to attempt to relate these on the one hand to environmental changes, and on the other to ultimate changes in quality as assessed by the TF x TC parameter described above. The first series of experiments deals with changes in polyphenol oxidase activity.

(i) Seasonal variation in activity

Four clones were selected for investigation: MT 12, PCl, SFS 204, and SFS 371. Very large week to week variation was observed, but in general activities during the cold season months were significantly higher than those in the hot dry season (Table 4).

The weekly variation in bushes of very different leaf form (MT 12 and SFS 204) shows some similarity (Figure 4†). It seemed reasonable that the reduction in activity during the hot dry season may be due to damage by overheating. Hence Figure 4† includes the total
| SUMMER | | WINTER |
|--------|
| DATE   | PC 1 | SFS 371 | DATE   | PC 1 | SFS 371 |
| AUG 20 | 12.5 | 14.7    | APR 22 | 19.4 | 20.8    |
| 27     | 10.9 | 16.6    | 29     | 11.2 | 20.4    |
| SEP 3  | 9.8  | 19.0    | MAY 6  | 13.2 | 16.5    |
| 10     | 10.5 | 19.4    | 13     | 19.3 | 20.4    |
| 17     | 11.6 | 16.8    | 20     | 20.6 | 30.8    |
| 24     | 12.3 | 18.4    | 27     | 14.8 | 15.6    |
| OCT 1  | 10.6 | 15.3    | JUN 3  | 21.5 | 19.3    |
| 8      | 14.7 | 15.7    | 10     | 15.5 | 19.0    |
| 15     | 14.3 | 14.5    | 17     | 21.3 | 19.2    |
| 22     | 13.5 | 14.7    | 24     | 19.5 | 18.4    |
| 29     | 14.9 | 14.5    | JUL 1  | 17.9 | 21.5    |
| MEAN   | 12.3 | 16.3    | MEAN   | 17.7 | 20.2    |

**TABLE 4.**

SEASONAL VARIATION IN POLYPHENOL OXIDASE ACTIVITY

Comparison of winter and summer activities (U/g fresh wt.) as estimated colorimetrically, expressed as mean activities over 2½ months of summer 1968 and 2½ months of winter 1969, for two China hybrid clones: PC 1 and SFS 371. A Student's 't' test shows the difference between summer and winter means for each clone to be highly significant (P<0.01).
Seasonal variation in PPO activity and solar radiation

PPO ACTIVITIES: A-6 SFS 204; O-0 MT12; •••• RADIATION
integrated radiation for each week prior to the day on which the enzyme assay was made. Some negative correlation between this figure and the enzyme activities for the two clones is indicated, but the regression coefficient of enzyme activity upon radiation using these figures is not significant at the $P < 0.05$ level.

(ii) **Effect of shading bushes**

To investigate further the radiation effect suggested in the last experiment, bushes from clones MT 12 and SFS 204 were shaded (see methods chapter). Samples from each were assayed for polyphenol oxidase activity every fortnight, and compared with control bushes.

During the weeks preceding the erection of the shade, no significant difference between sample means of experimental and control bushes was observed. Immediately the shade was introduced, there was a marked increase in the level of polyphenol oxidase activity in the experimental bushes (Tables 5 and 6). This difference persisted, although on one occasion the shade was stolen from the experimental bush of clone MT 12, and the bush was exposed to direct sunlight for one day before the shade was replaced. This occurred four days prior to the next date for assay (March 31) and was reflected in a drastic reduction in activity of the
### TABLE 5

EFFECT OF SHADING BUSHES ON POLYPHENOL OXIDASE ACTIVITY

**CLONE MT 12**

N.S. = no significant difference at \( P < 0.05 \).

Experimental bush shaded at 25% transmission on 19 Feb 1970. Shade stolen from experimental bush, and therefore bush exposed to full sunlight on 27 Mar for one day. Polyphenol oxidase activity assayed colorimetrically and expressed in U/g fresh wt. Difference in activity expressed as percentage of unshaded control.

(Differences analysed by Student's 't' test.)

<table>
<thead>
<tr>
<th>DATE</th>
<th>SHADED</th>
<th>UNSHAD ED</th>
<th>% DIFFERENCE</th>
<th>AIR TEMP. HOURS</th>
<th>RADIATION Cal/cm²</th>
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<td>&gt;85°F</td>
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<td></td>
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<td>UNSHAD ED</td>
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<td>PPO ACTIVITY</td>
<td>AIR TEMP.</td>
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<td>-----------</td>
<td>--------------</td>
<td>--------------</td>
<td>-----------</td>
</tr>
<tr>
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**TABLE 6**

**EFFECT OF SHADING BUSHES ON POLYPHENOL OXIDASE ACTIVITY**

**CLONE SFS 204**

Experimental bushes shaded at 40% transmission on 19 Feb 1970. Other details as for Table 5.

*A power failure during assay of shaded sample resulted in unreliable readings on this date.*
experimental bush when compared to other weeks.

Tables 5 and 6 also include three factors which may be influencing leaf temperature, integrated over the two weeks prior to the date of assay. The greatest difference in activity between shaded and unshaded treatments was observed in both clones following the high radiation and air temperature figures at the beginning of March.

(iii) **Effect of nitrogen application**

A series of experiments was conducted upon the clonal populations under different nitrogen fertilizer applications in Field 9, Swazi Research Station (see methods chapter), to investigate the effect of different nitrogen levels upon polyphenol oxidase activity. Samples from the different plots were analysed for polyphenol oxidase activity and for leaf nitrogen. A typical example of the results is presented in table 7. Analysis of variance indicates that there is a highly significant ($P < 0.01$) added variance component due to the nitrogen treatments. Further analysis of these results by the Student-Newman-Keuls procedure (Sokal & Rohlf, 1969) suggests that at $P < 0.05$ significance the sample means are distributed as follows:

$$E_0 < E_1 = E_2 < E_3$$

where $E_0$ ...... $E_3$ represent the mean enzyme activities for the $N_0$ ...... $N_3$ nitrogen treatments respectively.

Other replications of the experiment, using the same
TABLE 7

VARIATION OF POLYPHENOL OXIDASE ACTIVITY WITH NITROGEN APPLICATION

Enzyme activity expressed in U/g fresh wt.

Four N treatments (N_0, ..., N_3) were respectively 120, 180, 240, and 300 lb N per acre per annum, applied as ammonium sulphate.
and different clones in the same field all exhibited a significant added variance component due to the nitrogen treatments. However, the only consistent factor in the pattern of distribution of the sample means was that the enzyme activity for the $N_1$ treatment was higher than for the $N_0$ treatment. At higher levels the effect was not clear.

10. **INFLUENCE OF ENVIRONMENT ON CATECHIN COMPOSITION**

**(i) Seasonal variation of individual catechins**

Attempts to measure the catechin composition of a clone throughout a complete year failed due to exhaustion of solvent supplies needed for chromatography. Results presented here are a result of fortnightly analyses upon the same bushes of four clones measured between February and September 1969. This period included the hot rainy season, the cold season, and the beginning of the hot dry season.

Figure 42 presents the variation in catechin composition over this period for clone PC.1., and the pattern of distribution was typical of the four clones studied, although in absolute terms PC.1. is abnormally high in EGC and EC content. A big increase in total catechins was observed during the cold season months of May, June and July. During this period there was an increase in EGC and EC, and a decrease in EGCG and ECG levels.

An attempt was made to correlate the changes in catechin composition with the rate of growth of the bush, as measured by the weekly plucking yield of the bushes
FIGURE 42

Seasonal variation in catechin composition.

- EGC
- EGCG
- EC
- ECG
- GC
- C

Monthly means of fortnightly determinations.
under study. However, plucking yields tend to be so influenced by factors such as time of plucking that the ultimate pattern of yield in no way expresses the week to week variation in growth rate (Figure 43).

In view of the apparent inverse correlation between EGC and EGCG, and EC and ECG suggested in Figure an attempt was made to investigate the significance of such a relationship. Using the figures obtained from each of the four clones under study, however, no regression coefficient was found to be significant at $P < 0.05$. In order to eliminate the total catechin variable, and therefore investigate the EGC-EGCG and EC-ECG relationship further, each catechin was expressed as a percentage of the total (Table 8).

Statistical analysis involved calculation of correlation coefficients for the following quantities:

<table>
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<th>Items Compared</th>
<th>Correlation Coefficient</th>
<th>Significance</th>
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</thead>
<tbody>
<tr>
<td>EGC with EGCG</td>
<td>-0.861</td>
<td>P 0.001</td>
</tr>
<tr>
<td>EGC with (EGC + GC + EC + C)</td>
<td>-</td>
<td>N.S.</td>
</tr>
<tr>
<td>EGCG with (EGC + GC + EC + C)</td>
<td>-</td>
<td>N.S.</td>
</tr>
<tr>
<td>EC with EGC</td>
<td>-0.653</td>
<td>P 0.01</td>
</tr>
<tr>
<td>EC with (EGC + EGCG + GC + C)</td>
<td>-</td>
<td>N.S.</td>
</tr>
<tr>
<td>ECG with (EGC + EGCG + GC + C)</td>
<td>-</td>
<td>N.S.</td>
</tr>
</tbody>
</table>

Thus for this clone (PC 1) there was a seasonal variation in total catechin content, and a concurrent change in proportion of the various catechins. The simple
Weight and number of shoots in flush plucked each week from six bushes of clone SFS 371.
<table>
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<tr>
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</tr>
</tbody>
</table>

**TABLE 8**

CATECHIN CONTENT OF SHOOTS OF CLONE PC 1 EXPRESSED AS A PERCENTAGE OF TOTAL CATECHINS.

Data as for figure 42, and refers to 1969 analyses. All quantities were calculated in µmol before conversion to percentages.
catechins EGC and EC were at a peak during the cold months, there being a constant inverse relationship between simple catechins and the corresponding gallate.

(ii) **Effect of shading on catechin composition**

The same bushes of clones MT 12 and SFS 204 that were shaded to investigate the effect of shade upon polyphenol oxidase activity (Page 59), were also analysed for catechin content every fortnight. The results are presented in Table 9. Shade effectively lowered the EGC content and raised the EGCG content of the shoot, and there was a strong indication that the GC content was also lowered, especially in MT 12.

(iii) **Effects of fertilizer application upon catechin composition**

This series of experiments was designed to investigate the effects of different levels of N, P, and K fertilizers on the catechin content of shoots. Established fertilizer field trials were used (planting and fertilizer histories of each field are recorded in the materials section).

(a) **Effect of Nitrogen**

Initial experiments were concerned with nitrogen differences only, and were performed on clonal material in Field 9, Swazi Research Station. Results are presented in table 10. The trend is for there to be an increase in EGCG content with increasing nitrogen, and a decrease in EGC content. For SFS 204 these differences between the first three nitrogen levels are more than twice the
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<td>127</td>
<td>105</td>
<td>21</td>
<td>44</td>
<td>2</td>
</tr>
</tbody>
</table>

**Table 9**

Effect of Shading on Catechin Composition

S = Shaded Sample  C = unshaded control

*shade stolen during week prior to this reading.
Readings on Feb. 9 were made before shade was erected.
<table>
<thead>
<tr>
<th>CLONE</th>
<th>TREATMENT</th>
<th>N lbs/acre</th>
<th>CATECHINS μmol/g dry wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>EGC</td>
</tr>
<tr>
<td>SFS 204</td>
<td>N₀</td>
<td>120</td>
<td>85</td>
</tr>
<tr>
<td></td>
<td>N₁</td>
<td>180</td>
<td>77</td>
</tr>
<tr>
<td></td>
<td>N₂</td>
<td>240</td>
<td>66</td>
</tr>
<tr>
<td></td>
<td>N₃</td>
<td>300</td>
<td>70</td>
</tr>
<tr>
<td>MT 12</td>
<td>N₀</td>
<td>120</td>
<td>159</td>
</tr>
<tr>
<td></td>
<td>N₁</td>
<td>180</td>
<td>154</td>
</tr>
<tr>
<td></td>
<td>N₂</td>
<td>240</td>
<td>126</td>
</tr>
<tr>
<td></td>
<td>N₃</td>
<td>300</td>
<td>148</td>
</tr>
</tbody>
</table>

**TABLE 10**

EFFECT OF NITROGEN APPLICATION ON THE CATECHIN COMPOSITION OF TWO CLONAL POPULATIONS.

Nitrogen applied as ammonium sulphate. SFS 204 analysed on 14 Jan 1970, and MT12 on 4 Feb 1970. Results for SFS 204 are each a mean of two determinations, and those for MT 12 means of four determinations.
standard error of the method of analysis (see methods section), and can be considered significant; the fourth nitrogen level is not significantly different from the third, and there are no significant differences in the other catechin levels, including the sum total.

Differences may thus be summarized:

EGC levels: \( \text{N}_0 > \text{N}_1 > \text{N}_2 = \text{N}_3 \)

EGCG levels: \( \text{N}_0 < \text{N}_1 < \text{N}_2 = \text{N}_3 \)

all other levels: \( \text{N}_0 = \text{N}_1 = \text{N}_2 = \text{N}_3 \)

Although these same trends were discernable in the \textit{MT} 12 samples, statistical treatment of the four replications produced no significant differences at the \( P < .05 \) level.

Foliar analysis showed nitrogen levels in the shoots of the SFS 204 samples to be

- \( \text{N}_0 \): 4.45%
- \( \text{N}_1 \): 4.75
- \( \text{N}_2 \): 4.73
- \( \text{N}_3 \): 4.55

Yields for both SFS 204 and MT 12 showed the \( \text{N}_1 \) plots to be yielding significantly more than the \( \text{N}_0 \) plots, but yields were irregular at higher \( N \) levels.

The experiment was repeated using a genetically mixed population of tea in Field 3, Mimosa Research Station, which had been under the same four different nitrogen applications for 14 years and yields were responding well to nitrogen. The experiment was conducted at two levels
<table>
<thead>
<tr>
<th>NITROGEN TREATMENT</th>
<th>REPLIC N</th>
<th>CATECHINS µM/g dry wt.</th>
<th></th>
<th></th>
<th></th>
<th></th>
<th>Σ</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>EGC</td>
<td>EGCg</td>
<td>ECG</td>
<td>GC</td>
<td>EC</td>
<td>C</td>
</tr>
<tr>
<td>No A</td>
<td>90</td>
<td>139</td>
<td>56</td>
<td>25</td>
<td>24</td>
<td>10</td>
<td>344</td>
</tr>
<tr>
<td>40 lb/acre B</td>
<td>102</td>
<td>142</td>
<td>47</td>
<td>14</td>
<td>26</td>
<td>14</td>
<td>350</td>
</tr>
<tr>
<td>per year C</td>
<td>92</td>
<td>141</td>
<td>37</td>
<td>21</td>
<td>21</td>
<td>8</td>
<td>320</td>
</tr>
<tr>
<td>D</td>
<td>103</td>
<td>141</td>
<td>42</td>
<td>19</td>
<td>20</td>
<td>9</td>
<td>334</td>
</tr>
<tr>
<td>MEAN</td>
<td>96.7</td>
<td>141</td>
<td>46</td>
<td>21</td>
<td>23</td>
<td>10</td>
<td>337</td>
</tr>
</tbody>
</table>

|        |          | N1 | A   | 99  | 146 | 47 | 18 | 23 | 15 | 348|
|        |          | 80 lb/acre B | 87  | 142 | 52 | 19 | 22 | 10 | 329|
|        |          | per year C   | 89  | 164 | 46 | 18 | 23 | 11 | 349|
|        |          | D            | 84  | 169 | 50 | 17 | 26 | 8  | 359|
| MEAN   |          | 89.7         | 158 | 4.9 | 18 | 24 | 11 | 350|

|        |          | N2 | A   | 74  | 178 | 4.1 | 13 | 20 | 6  | 332|
|        |          | 160 lb/acre B | 67  | 173 | 4.2 | 8  | 15 | 7  | 312|
|        |          | per year C   | 71  | 158 | 4.1 | 10 | 14 | 4  | 298|
|        |          | D            | 76  | 167 | 4.0 | 11 | 16 | 3  | 313|
| MEAN   |          | 72.0         | 164 | 4.1 | 11 | 16 | 5  | 309|

|        |          | N3 | A   | 71  | 160 | 4.5 | 13 | 15 | 2  | 306|
|        |          | 240 lb/acre B | 91  | 176 | 5.1 | 15 | 26 | 11 | 372|
|        |          | per year C   | 75  | 157 | 4.2 | 9  | 13 | 3  | 299|
|        |          | D            | 60  | 157 | 3.3 | 6  | 11 | 7  | 274|
| MEAN   |          | 74.3         | 163 | 4.3 | 11 | 17 | 6  | 314|

**TABLE 11:**
Effect of Nitrogen Application on Catechin Composition
For details see text. (Field Sampled 28 Apr 1970)
Four samplings from one replication block of four treatments
<table>
<thead>
<tr>
<th>NITROGEN TREATMENT</th>
<th>REPLIC N ACTORS</th>
<th>CATECHINS µg/g dry wt.</th>
<th>FOLIAR NITROGEN %</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>EGC</td>
<td>EGCg</td>
</tr>
<tr>
<td>No</td>
<td>I</td>
<td>72</td>
<td>112</td>
</tr>
<tr>
<td></td>
<td>II</td>
<td>54</td>
<td>106</td>
</tr>
<tr>
<td></td>
<td>III</td>
<td>77</td>
<td>114</td>
</tr>
<tr>
<td></td>
<td>IV</td>
<td>68</td>
<td>122</td>
</tr>
<tr>
<td></td>
<td>MEAN</td>
<td>67.8</td>
<td>114</td>
</tr>
<tr>
<td>N1</td>
<td>I</td>
<td>54</td>
<td>118</td>
</tr>
<tr>
<td></td>
<td>II</td>
<td>55</td>
<td>132</td>
</tr>
<tr>
<td></td>
<td>III</td>
<td>53</td>
<td>130</td>
</tr>
<tr>
<td></td>
<td>IV</td>
<td>54</td>
<td>132</td>
</tr>
<tr>
<td></td>
<td>MEAN</td>
<td>54.0</td>
<td>128</td>
</tr>
<tr>
<td>N2</td>
<td>I</td>
<td>44</td>
<td>124</td>
</tr>
<tr>
<td></td>
<td>II</td>
<td>46</td>
<td>112</td>
</tr>
<tr>
<td></td>
<td>III</td>
<td>49</td>
<td>118</td>
</tr>
<tr>
<td></td>
<td>IV</td>
<td>56</td>
<td>141</td>
</tr>
<tr>
<td></td>
<td>MEAN</td>
<td>28.8</td>
<td>124</td>
</tr>
<tr>
<td>N3</td>
<td>I</td>
<td>33</td>
<td>126</td>
</tr>
<tr>
<td></td>
<td>II</td>
<td>49</td>
<td>119</td>
</tr>
<tr>
<td></td>
<td>III</td>
<td>56</td>
<td>132</td>
</tr>
<tr>
<td></td>
<td>IV</td>
<td>53</td>
<td>130</td>
</tr>
<tr>
<td></td>
<td>MEAN</td>
<td>47.8</td>
<td>127</td>
</tr>
</tbody>
</table>

**Table 12**

Effect of Nitrogen Application on Catechin Composition

Nitrogen application as in Table 11. Yield expressed in total pounds of green leaf for each plot to date this season. For further details see text. (Field sampled 28 April 1970).

One sampling from each of four replication blocks of four treatments.
of replication: first, four samples were selected at random from each of the four treatment plots in one block, and catechin analysis performed on the fresh leaf; then samples were taken from each of the four treatment plots in each of four replication blocks, the leaf dried, each plot homogenized together, and one analysis performed per plot. Thus in each case sixteen analyses were performed. The results are presented in tables 11 and 12. Also included in table 12 are the yields of the respective plots and the foliar nitrogen values as measured by the Kjeldahl technique. An analysis of variance was performed on each factor which appeared to be affected by the different nitrogen treatment, and the means compared by an a posteriori test - the Student-Newman-Keuls test (Sokal & Rohlf, 1969). An example of this analysis, using the foliar nitrogen levels in table 12 follows:

Effect of Nitrogen application on foliar nitrogen levels (Data from Table 12)

<table>
<thead>
<tr>
<th>Nitrogen treatment: N_0</th>
<th>N_1</th>
<th>N_2</th>
<th>N_3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Replication I</td>
<td>4.00</td>
<td>4.31</td>
<td>4.86</td>
</tr>
<tr>
<td></td>
<td>4.16</td>
<td>4.34</td>
<td>4.97</td>
</tr>
<tr>
<td></td>
<td>4.13</td>
<td>4.44</td>
<td>4.83</td>
</tr>
<tr>
<td></td>
<td>4.17</td>
<td>4.87</td>
<td>4.90</td>
</tr>
<tr>
<td>Treatment total ((\bar{\text{E}})Y)</td>
<td>16.46</td>
<td>17.96</td>
<td>19.56</td>
</tr>
<tr>
<td>Mean (\bar{Y})</td>
<td>4.12</td>
<td>4.49</td>
<td>4.89</td>
</tr>
</tbody>
</table>

If there are a treatments, each comprised of n readings of \(Y\) % N
Grand total: \( \sum a \sum n \cdot Y = 73.75 \)

Correction term: \( CT = \frac{1}{\overline{a}} (\sum a \sum n \cdot Y)^2 = 339.9 \)

Corrected Sum of Squares (total): \( SS_T = \sum a \sum n \cdot Y^2 = 2.026 \)

Corrected Sum of Squares between sample means:
\[
= SS_b = \frac{1}{n} \sum a (\overline{Y})^2 - CT = 1.794
\]

### Analysis of variance – Anova table

<table>
<thead>
<tr>
<th>Source of Variation</th>
<th>df</th>
<th>SS</th>
<th>MS</th>
<th>F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Between samples</td>
<td>3</td>
<td>1.794</td>
<td>0.598</td>
<td>30.8</td>
</tr>
<tr>
<td>Within samples</td>
<td>12</td>
<td>0.232</td>
<td>0.0194</td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td>15</td>
<td>2.026</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(where df is degrees of freedom, MS is the mean squares variance estimate, and F the variance ratio \( \frac{MS_{between}}{MS_{within}} \)

\[ F_{0.001(3,12)} = 10.8 \] from tables, < 30.8.

Hence there is a highly significant (\( P \ll 0.001 \)) added component due to treatment effects in the mean square among treatments, i.e. the different nitrogen treatments have a significant effect upon the foliar nitrogen levels of the young shoot.

### Comparison among means: Student-Newman-Keuls test

Standard error of sample mean
\[ S\overline{Y} = \sqrt{\frac{MS_{within}}{n}} = \sqrt{0.0194} = 0.0696 \text{ for df = 12} \]

Least significant range (LSR) for \( k \) means of standard error \( S\overline{Y} \) and \( v \) degrees of freedom is given by
\[ LSR \text{ (for k samples)} = Qx(k,v) \times S\overline{Y} \]
Where \( Q_x(k,v) \) is the tabular value of the studentized range for \( k \) means, \( v \) degrees of freedom, and at \( P < 0.05 \) level of significance.

Hence:

<table>
<thead>
<tr>
<th>( k )</th>
<th>2</th>
<th>3</th>
<th>4</th>
</tr>
</thead>
<tbody>
<tr>
<td>( Q )</td>
<td>3.08</td>
<td>3.77</td>
<td>4.20</td>
</tr>
<tr>
<td>LSR</td>
<td>0.21</td>
<td>0.26</td>
<td>0.29</td>
</tr>
</tbody>
</table>

Comparing means \( Y \) above:

\[
\begin{align*}
N_3 - N_0 &= 4.94 - 4.12 = 0.82 > LSR (k=4) \quad \text{Significant at } P < 0.05 \\
N_2 - N_0 &= 4.89 - 4.12 = 0.77 > LSR (k=3) \\
N_3 - N_1 &= 4.94 - 4.49 = 0.55 > LSR (k=3) \\
N_1 - N_0 &= 4.49 - 4.12 = 0.37 > LSR (k=2) \\
N_2 - N_1 &= 4.89 - 4.49 = 0.40 > LSR (k=2) \\
N_3 - N_2 &= 4.94 - 4.89 = 0.15 < LSR (k=2) \quad \text{Not Significant at } P > 0.05
\end{align*}
\]

This result may be summarised:

With respect to foliar nitrogen levels \( N_0 < N_1 < N_2 = N_3 \) or Nitrogen application \( N_0 \quad N_1 \quad N_2 \quad N_3 \), foliar nitrogen levels (%N) 4.12 4.49 4.89 4.94

Where those means underlined are not significantly different (Sokal & Rinkel, 1963).

Treatment of the contents of tables 11 and 12 in this way indicated that the different nitrogen treatments had a significant effect upon foliar nitrogen levels in the shoot, the yield, and content of EGC and EGC. GC levels are also significantly affected in table 11, though the differences in table 12, while showing the same trend,
are too small to be significant. The Student-Newman-Keuls test showed the relation between means to be as follows, using the underlining convention to indicate that means are not significantly different at the P 0.05 level.

<table>
<thead>
<tr>
<th>EFFECT</th>
<th>N₀</th>
<th>N₁</th>
<th>N₂</th>
<th>N₃</th>
</tr>
</thead>
<tbody>
<tr>
<td>Foliar N %</td>
<td>4.12</td>
<td>4.49</td>
<td>4.89</td>
<td>4.94</td>
</tr>
<tr>
<td>Yield (lbs leaf)</td>
<td>545</td>
<td>740</td>
<td>817</td>
<td>755</td>
</tr>
<tr>
<td>EGC (Table 11)</td>
<td>96.7</td>
<td>89.7</td>
<td>72.0</td>
<td>74.3</td>
</tr>
<tr>
<td>EGC (Table 12)</td>
<td>67.8</td>
<td>54.0</td>
<td>48.8</td>
<td>47.8</td>
</tr>
<tr>
<td>EGCG (Table 11)</td>
<td>141</td>
<td>155</td>
<td>169</td>
<td>163</td>
</tr>
<tr>
<td>EGCG (Table 12)</td>
<td>114</td>
<td>128</td>
<td>124</td>
<td>127</td>
</tr>
<tr>
<td>GC (Table 11)</td>
<td>21</td>
<td>18</td>
<td>10.5</td>
<td>10.8</td>
</tr>
</tbody>
</table>

Reducing the level of significance to P < 0.1, all differences between N₀, N₁, and N₂ become significant except in the case of EGCG (Table 12).

(b) **Effect of Nitrogen, Phosphate, and Potassium in combination**

An experiment was conducted upon a clonal population of tea planted in a factorial $3^3$ fertilizer trial at Two Rivers Research Station. The population had only been planted two years previous to sampling, and yields were not responding to fertilizer treatments. A significant effect of nitrogen upon EGC and EGCG levels was found, but the effects of phosphate and potassium were not significant.

The experiment was repeated upon a genetically mixed
<table>
<thead>
<tr>
<th>PLOT</th>
<th>NPK</th>
<th>EGCG</th>
<th>ECGG</th>
<th>ECG</th>
<th>GC</th>
<th>EC</th>
<th>C</th>
<th>Σ</th>
<th>N%</th>
<th>P%</th>
<th>K%</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>201</td>
<td>68</td>
<td>135</td>
<td>41</td>
<td>19</td>
<td>20</td>
<td>9</td>
<td>292</td>
<td>4.62</td>
<td>0.35</td>
<td>1.48</td>
</tr>
<tr>
<td>2</td>
<td>220</td>
<td>69</td>
<td>132</td>
<td>47</td>
<td>27</td>
<td>30</td>
<td>15</td>
<td>320</td>
<td>4.57</td>
<td>0.31</td>
<td>1.18</td>
</tr>
<tr>
<td>3</td>
<td>102</td>
<td>75</td>
<td>117</td>
<td>45</td>
<td>21</td>
<td>27</td>
<td>10</td>
<td>295</td>
<td>4.27</td>
<td>0.42</td>
<td>1.24</td>
</tr>
<tr>
<td>4</td>
<td>022</td>
<td>81</td>
<td>128</td>
<td>45</td>
<td>23</td>
<td>33</td>
<td>11</td>
<td>321</td>
<td>3.92</td>
<td>0.30</td>
<td>1.34</td>
</tr>
<tr>
<td>5</td>
<td>110</td>
<td>77</td>
<td>115</td>
<td>39</td>
<td>19</td>
<td>26</td>
<td>13</td>
<td>289</td>
<td>4.36</td>
<td>0.47</td>
<td>1.24</td>
</tr>
<tr>
<td>6</td>
<td>000</td>
<td>63</td>
<td>106</td>
<td>46</td>
<td>21</td>
<td>25</td>
<td>9</td>
<td>270</td>
<td>3.98</td>
<td>0.31</td>
<td>1.28</td>
</tr>
<tr>
<td>7</td>
<td>212</td>
<td>67</td>
<td>115</td>
<td>41</td>
<td>16</td>
<td>23</td>
<td>6</td>
<td>268</td>
<td>4.02</td>
<td>0.41</td>
<td>1.34</td>
</tr>
<tr>
<td>8</td>
<td>011</td>
<td>62</td>
<td>116</td>
<td>36</td>
<td>9</td>
<td>18</td>
<td>7</td>
<td>248</td>
<td>4.24</td>
<td>0.35</td>
<td>1.48</td>
</tr>
<tr>
<td>9</td>
<td>121</td>
<td>70</td>
<td>122</td>
<td>34</td>
<td>8</td>
<td>19</td>
<td>6</td>
<td>259</td>
<td>4.14</td>
<td>0.28</td>
<td>1.28</td>
</tr>
<tr>
<td>10</td>
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<td>100</td>
<td>28</td>
<td>8</td>
<td>13</td>
<td>3</td>
<td>215</td>
<td>4.07</td>
<td>0.32</td>
<td>1.42</td>
</tr>
<tr>
<td>11</td>
<td>202</td>
<td>45</td>
<td>108</td>
<td>26</td>
<td>5</td>
<td>12</td>
<td>2</td>
<td>198</td>
<td>4.61</td>
<td>0.35</td>
<td>1.24</td>
</tr>
<tr>
<td>12</td>
<td>012</td>
<td>54</td>
<td>99</td>
<td>27</td>
<td>2</td>
<td>9</td>
<td>1</td>
<td>192</td>
<td>4.06</td>
<td>0.31</td>
<td>1.24</td>
</tr>
<tr>
<td>13</td>
<td>100</td>
<td>61</td>
<td>100</td>
<td>25</td>
<td>6</td>
<td>11</td>
<td>1</td>
<td>204</td>
<td>4.28</td>
<td>0.40</td>
<td>1.42</td>
</tr>
<tr>
<td>14</td>
<td>111</td>
<td>63</td>
<td>100</td>
<td>26</td>
<td>5</td>
<td>12</td>
<td>1</td>
<td>206</td>
<td>4.28</td>
<td>0.41</td>
<td>1.24</td>
</tr>
<tr>
<td>15</td>
<td>221</td>
<td>69</td>
<td>87</td>
<td>35</td>
<td>14</td>
<td>21</td>
<td>7</td>
<td>233</td>
<td>4.68</td>
<td>0.37</td>
<td>1.38</td>
</tr>
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<td>16</td>
<td>020</td>
<td>75</td>
<td>141</td>
<td>58</td>
<td>16</td>
<td>26</td>
<td>8</td>
<td>324</td>
<td>4.03</td>
<td>0.34</td>
<td>1.38</td>
</tr>
<tr>
<td>17</td>
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<td>0.39</td>
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<td>0.39</td>
<td>1.42</td>
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<td>211</td>
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<td>121</td>
<td>33</td>
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<td>4.93</td>
<td>0.32</td>
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<td>112</td>
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<td>1.56</td>
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<td>137</td>
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<td>268</td>
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<td>0.37</td>
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<td>23</td>
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<td>57</td>
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<td>270</td>
<td>4.27</td>
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<td>25</td>
<td>002</td>
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<td>37</td>
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<td>2</td>
<td>257</td>
<td>4.21</td>
<td>0.44</td>
<td>1.42</td>
</tr>
</tbody>
</table>

**TABLE 13**

Effect of Nitrogen, Phosphate and Potassium upon Catechin Composition
Field sampled on 6.5.70 For analysis of results see text.
population of mature tea in Field 13 Swazi Research Station, which had been under the same factorial fertilizer treatments for ten years. Each of the 27 plots was sampled (one shoot from each bush, dried, and shoots from each plot homogenized) and analysed for catechins, foliar nitrogen, phosphate, and potassium. Results are presented in Table 13. The fertilizer levels for each treatment are given in the materials section.

It was thought advisable to check the way in which the plant was responding to the various fertilizer applications in terms of foliar levels of nitrogen, phosphate, and potassium. The statistical analysis for each foliar mineral analysis was the same as for each catechin analysis and the following treatment of potassium levels is given as an example. The figures in this table were obtained a month prior to those presented in table 13.

Plotting data from 8th April 1970 (K% dry weight):

<table>
<thead>
<tr>
<th></th>
<th>N₀</th>
<th>N₁</th>
<th>N₂</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>P₀</td>
<td>P₁</td>
<td>P₂</td>
</tr>
<tr>
<td>K₀</td>
<td>1.96</td>
<td>1.74</td>
<td>1.68</td>
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<tr>
<td>K₁</td>
<td>1.68</td>
<td>1.82</td>
<td>1.88</td>
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<tr>
<td>K₂</td>
<td>1.82</td>
<td>2.06</td>
<td>2.14</td>
</tr>
</tbody>
</table>
Summing over K, P, and N respectively:

<table>
<thead>
<tr>
<th>N_0</th>
<th>N_1</th>
<th>N_2</th>
<th>K_0</th>
<th>N_1</th>
<th>N_2</th>
<th>K_0</th>
<th>N_1</th>
<th>N_2</th>
<th>P_0</th>
<th>P_1</th>
<th>P_2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Po</td>
<td>5.46</td>
<td>5.28</td>
<td>5.04</td>
<td>5.38</td>
<td>4.84</td>
<td>4.40</td>
<td>5.10</td>
<td>4.70</td>
<td>4.82</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pi</td>
<td>5.62</td>
<td>5.10</td>
<td>4.82</td>
<td>5.38</td>
<td>5.34</td>
<td>5.08</td>
<td>5.00</td>
<td>5.20</td>
<td>5.60</td>
<td></td>
<td></td>
</tr>
<tr>
<td>P_2</td>
<td>5.70</td>
<td>5.42</td>
<td>5.14</td>
<td>6.02</td>
<td>5.68</td>
<td>5.52</td>
<td>5.68</td>
<td>5.70</td>
<td>5.84</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

where each entry is the sum of 3 readings.

Summing over P, N, and K respectively:

<table>
<thead>
<tr>
<th>N_0</th>
<th>N_1</th>
<th>N_2</th>
<th>K_0</th>
<th>K_1</th>
<th>K_2</th>
<th>P_0</th>
<th>P_1</th>
<th>P_2</th>
</tr>
</thead>
<tbody>
<tr>
<td>16.78</td>
<td>15.86</td>
<td>15.00</td>
<td>14.62</td>
<td>15.80</td>
<td>17.22</td>
<td>15.78</td>
<td>15.60</td>
<td>16.26</td>
</tr>
<tr>
<td>1.86</td>
<td>1.75</td>
<td>1.67</td>
<td>1.62</td>
<td>1.76</td>
<td>1.92</td>
<td>1.75</td>
<td>1.74</td>
<td>1.81</td>
</tr>
</tbody>
</table>

where each entry of \( \Sigma \) is the sum of 9 readings.

Grand total = 47.64

Correction term \( CT = \frac{\text{total}^2}{N} = \frac{47.64^2}{27} = 84.0581 \)

\( SS_N = \frac{1}{9}(16.78^2 + \ldots + 15.00^2) - CT = 0.176 \)

\( SS_P = \frac{1}{9}(15.78^2 + \ldots + 16.26^2) - CT = 0.0259 \)

\( SS_K = \frac{1}{9}(14.62^2 + \ldots + 17.22^2) - CT = 0.3766 \)

\( SS_{NP} = \frac{1}{3}(5.46^2 + \ldots + 5.14^2) - SS_N - SS_P - CT = 0.0133 \)

\( SS_{NK} = \frac{1}{3}(5.38^2 + \ldots + 5.52^2) - SS_N - SS_K - CT = 0.0458 \)

\( SS_{PK} = \frac{1}{3}(5.10^2 + \ldots + 5.84^2) - SS_P - SS_K - CT = 0.0695 \)

\( SS \text{ Total} = (1.96^2 + \ldots + 1.74^2) - CT = 0.8347 \)
Anova table:

<table>
<thead>
<tr>
<th>NATURE OF VARIANCE</th>
<th>SOURCE</th>
<th>df</th>
<th>SS</th>
<th>MS</th>
<th>F</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAIN</td>
<td>N</td>
<td>2</td>
<td>0.176</td>
<td>0.088</td>
<td>6.88</td>
</tr>
<tr>
<td>FACTORS</td>
<td>P</td>
<td>2</td>
<td>0.0259</td>
<td>0.013</td>
<td>N.S.</td>
</tr>
<tr>
<td></td>
<td>K</td>
<td>2</td>
<td>0.376</td>
<td>0.188</td>
<td>14.7</td>
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<tr>
<td>FIRST</td>
<td>NP</td>
<td>4</td>
<td>0.0133</td>
<td>0.00333</td>
<td>N.S.</td>
</tr>
<tr>
<td>ORDER</td>
<td>NK</td>
<td>4</td>
<td>0.0458</td>
<td>0.01145</td>
<td>N.S.</td>
</tr>
<tr>
<td>INTERACTIONS</td>
<td>PK</td>
<td>4</td>
<td>0.0695</td>
<td>0.01738</td>
<td>N.S.</td>
</tr>
<tr>
<td>TOTAL</td>
<td></td>
<td>26</td>
<td>0.8347</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RESIDUAL</td>
<td></td>
<td>8</td>
<td>0.1276</td>
<td>0.0150</td>
<td></td>
</tr>
<tr>
<td>REVISED RESIDUAL</td>
<td></td>
<td>20</td>
<td>0.2562</td>
<td>0.0128</td>
<td></td>
</tr>
</tbody>
</table>

(residual values revised to include variation due to first order interactions when these have been shown to be not significant).

\[
F_{0.01} (2, 20) = 5.86 < F_N
\]

\[
F_{0.001} (2, 20) = 9.95 < F_K
\]

Hence the influence of potassium fertilizer application upon the level of potassium in the leaf is highly significant (\( P \ll 0.001 \)) and the negative influence of nitrogen fertilizer application upon foliar potassium levels is significant (\( P < 0.01 \)).

The Student-Newman-Keuls test can then be used to determine the relation between each of the three means.
Both potassium and nitrogen fertilizers significantly \( (P < 0.01) \) raised the foliar levels of these elements, and, as shown above, nitrogen also had an antagonistic effect upon potassium uptake. The effect of phosphate fertilizer upon leaf phosphate levels was not significant. (In previous months this effect was never significant above \( P < 0.1 \)). Nitrogen had a negative influence upon EGC levels, but only at a low level of significance \( (P < 0.2) \), while phosphate had a significant \( (P < 0.05) \) positive influence upon EGC levels. Relationships between means of all these quantities were determined by the Student - Newman - Keuls test, and are expressed in Table 14. Levels of other catechins, including the total, were not significantly affected by fertilizer application, nor could any catechin effect be correlated to potassium application.

The relationship between EGC content and nitrogen and phosphate application was further investigated by performing a regression of EGC upon foliar N and P levels, using the information in Figure 20. When EGC is measured in \( \mu \text{g} \), and the mineral levels in percentages the following partial regression equation is obtained:

\[
\text{EGC} = 64.5 \, P - 14.1 \, N + 103
\]

in which the factor for N is significant at the \( P < 0.02 \) level, and the factor for P is significant at the \( P < 0.1 \) level.
<table>
<thead>
<tr>
<th>FERTILIZER</th>
<th>ELEMENT OR CATECHIN</th>
<th>FERTILIZER LEVELS</th>
<th>UNITS</th>
<th>LEVEL OF SIGNIFICANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>0</td>
<td>1</td>
<td>2</td>
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<tr>
<td>N</td>
<td>N</td>
<td>4.12</td>
<td>4.24</td>
<td>4.60</td>
</tr>
<tr>
<td>N</td>
<td>K</td>
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<td>1.35</td>
<td>1.34</td>
</tr>
<tr>
<td>P</td>
<td>P</td>
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<td>0.38</td>
<td>0.35</td>
</tr>
<tr>
<td>K</td>
<td>K</td>
<td>1.32</td>
<td>1.44</td>
<td>1.37</td>
</tr>
<tr>
<td>N</td>
<td>EGC</td>
<td>66.6</td>
<td>69.1</td>
<td>61.9</td>
</tr>
<tr>
<td>P</td>
<td>EGC</td>
<td>63.6</td>
<td>62.1</td>
<td>71.9</td>
</tr>
</tbody>
</table>

**TABLE 14**

INFLUENCE OF FERTILIZER APPLICATION UPON MINERAL AND CATECHIN LEVELS IN THE SHOOT: COMPARISON OF MEANS.

Means of each of three levels of fertilizer application calculated from Table 15. Probability level in 'level of significance' column refers to the significance of the fertilizer treatment being a component of variance. In the comparison of means, those terms which are not significantly different at the P<0.05 level are underlined (Student - Newman - Keuls range test.)
11. RELATION BETWEEN CATECHIN COMPOSITION AND TF PRODUCTION

The following series of experiments was designed to investigate the significance of each particular catechin component of the shoot in determining the ultimate quality of the made tea liquor as assessed by TF content or TF x TC product (cf Page 41).

(i) Seasonal Variation of TF

At the same time as the experiment to investigate seasonal variation in catechin composition (9 (i) of this section) the same clones were ground with sand and fermented under standard conditions (see methods section), and the maximum quantity of theaflavin, as determined by the miniature Roberts' method (see methods section). The results for clone PC 1 showed a good correlation between EGC and TF content, both these factors being low in March, rising to a peak in July, and then dropping in August and September (Figure 44). These results were typical of the four clones studied. Also plotted on Figure 44 are the monthly averages of the TF content of a local commercial tea for comparison.

(ii) Direct Correlation between Catechins and TF production

Over the period February and July 1969 a number of clones from Swazi Research Station were analysed with respect to catechin content, enzyme activity (one assay per sample) and production of TF during fermentation after grinding with sand. The results are presented in table 15.
FIGURE 44
Seasonal variation of TF and EGC for clone PC1

O—O EGC
Δ—Δ TF produced during fermentation after sand-grinding.
Δ—Δ TF in black tea of local commercial manufacture.
<table>
<thead>
<tr>
<th>CLONE</th>
<th>DATE</th>
<th>CATECHINS (µm/g dry weight)</th>
<th>FERMENTATION PRODUCTS</th>
<th>ENZYME ACTIVITY</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>EGC</td>
<td>EGCg</td>
<td>ECG</td>
</tr>
<tr>
<td>MFS 143</td>
<td>FEB 11</td>
<td>64</td>
<td>164</td>
<td>69</td>
</tr>
<tr>
<td>FR 1</td>
<td>11</td>
<td>24</td>
<td>112</td>
<td>70</td>
</tr>
<tr>
<td>MFS 120</td>
<td>18</td>
<td>81</td>
<td>148</td>
<td>60</td>
</tr>
<tr>
<td>SFS 420</td>
<td>MAR 18</td>
<td>48</td>
<td>158</td>
<td>62</td>
</tr>
<tr>
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<td>70</td>
</tr>
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<td>SFS 423</td>
<td>APR 1</td>
<td>36</td>
<td>144</td>
<td>56</td>
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<td>1</td>
<td>61</td>
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<td>67</td>
</tr>
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<td>85</td>
<td>38</td>
</tr>
<tr>
<td>MT 14</td>
<td>10</td>
<td>101</td>
<td>142</td>
<td>55</td>
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<tr>
<td>KS/97</td>
<td>JULY 1</td>
<td>137</td>
<td>143</td>
<td>63</td>
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<tr>
<td>CL 17</td>
<td>8</td>
<td>84</td>
<td>179</td>
<td>47</td>
</tr>
</tbody>
</table>

**TABLE 15**

Catechin Composition and TF Production of Various Clones

Units of TF x TC : TF% x TC E-460. Polyphenol Oxidase activity in International Units per g fresh weight.

Readings of TF and TF x TC for each clone were made on a model fermentation initiated by sand grinding during the same week as the catechin analysis and enzyme assay were performed.
Regressions of TF and TF x TC upon EGC, \(\frac{EGC}{EGCG}\), and catechins all gave positive regression coefficients at least at the \(P < 0.05\) level, while regressions of TF and TF x TC upon EGCG were definitely not significant. A regression of TC upon \(\sum\) catechins was also significant. The regression of TF x TC upon EGC was highest in significance (Figure 45). A partial regression equation of TF x TC upon EGC and \(\sum\) catechins was derived, but the partial regression coefficient relating to \(\sum\) was not significant.

In Figure 45 it can be seen that the greatest deviations below the regression line are of low polyphenol oxidase activity, while the greatest deviations above the line are of high activity. Hence a partial regression of TF x TC upon EGC and polyphenol oxidase activity was derived:

\[
TF \times TC = 0.249 \text{ EGC} + 0.325 \text{ E} - 4.00
\]

where E is the polyphenol oxidase activity in International Units, and the partial regression coefficients for EGC and E are significant at the \(P < 0.001\) and \(P < 0.2\) levels respectively.

The experiment was repeated, using 21 different clones from Swazi Tea Research Station, but analysing the liquor after miniature factory manufacture instead of the sand-grinding fermentation system. The results were exactly the same, except that slightly more error was introduced
Data taken from 17 different clones analysed between February and July 1969 (Table ). Line drawn represents the regression equation

\[ \text{TF} \times \text{TC} = 0.263 \times \text{EGC} + 0.400 \]

(units as above)
in which the regression coefficient is highly significant \((P \ll 0.001)\).
into the analysis procedure, and significances were correspondingly lower.

12. **EFFECT OF SHADING UPON MADE TEA QUALITY**

Apart from regular enzyme and catechin analysis from the shaded bushes of MT 12 and SFS 204 described in sections 9(ii) and 10(ii) of this chapter, samples of leaf were also manufactured in the Research Station miniature factory and analysed by the modified Roberts' method (Table 16). In every case analysed, the quality of the resultant tea liquor, as assessed by the product TF x TC, was higher in the unshaded control bushes than in the shaded experimental samples.

13. **DISTRIBUTION OF CATECHINS IN THE SHOOT**

Leaves from young vegetative shoots of clone SFS 204 were divided into six categories according to size, the smallest being the apical bud and the largest the third leaf. Mean weights were determined for each category, the samples dried, homogenised, and analysed for catechin content (Figure 46). Results indicated that after an initial increase in the bud stage, the sum total of catechins fell as the leaf matured, as did the gallates EGCG and ECG. Between bud and second leaf, there was an increase in the simple catechins EGC and EC, while GC and C were at too low a level in this clone to be accurately assessed.
<table>
<thead>
<tr>
<th>DATE</th>
<th>CLONE</th>
<th>SHADED OR CONTROL</th>
<th>ROBERTS' ANALYSIS</th>
</tr>
</thead>
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<tr>
<td></td>
<td></td>
<td></td>
<td>TP</td>
</tr>
<tr>
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<td>MT 12    shaded</td>
<td>1.54</td>
<td>7.32</td>
</tr>
<tr>
<td></td>
<td></td>
<td>control</td>
<td>1.77</td>
</tr>
<tr>
<td>14 APR 70</td>
<td>&quot;          shaded</td>
<td>1.50</td>
<td>7.80</td>
</tr>
<tr>
<td></td>
<td></td>
<td>control</td>
<td>1.96</td>
</tr>
<tr>
<td>21 APR 70</td>
<td>SFS 204  shaded</td>
<td>2.37</td>
<td>7.44</td>
</tr>
<tr>
<td></td>
<td></td>
<td>control</td>
<td>2.59</td>
</tr>
</tbody>
</table>

**TABLE 16**

ANALYSIS OF MADE TEA LIQUORS FROM SHADED AND UNSHADED BUSHES OF CLONES MT 12 AND SFS 204.

For units of analysis see Methods chapter.
FIGURE 46
Distribution of catechins in leaves of different age.

Clone SFS 204: heaviest leaf analysed corresponds to third leaf on shoot.
DISCUSSION

Assay and solubility of polyphenol oxidase

Early investigations into the mechanism of tea fermentation demonstrated a high peroxidase activity in the tea leaf (Lamb & Sreerangacher, 1940 a,b), though it was also shown that fermentation would proceed without the involvement of hydrogen peroxide (Sreerangacher, 1943a), and was dependent upon the presence of atmospheric oxygen (Sreerangacher, 1943b). Roberts (1939) failed to correlate peroxidase activity with the rate of the fermentation reaction, and subsequently accepted Sreerangacher's views that "tea oxidase" was a polyphenol oxidase of the copper-protein type (Roberts, 1962a).

While PPO is undoubtably the main oxidising enzyme concerned in fermentation, interest in peroxidase was revived when Bendall (1965) pointed out that hydrogen peroxide may be produced in benzotropolone formation, and Bokuchava and Skobeleva (1969), in a recent review of the relevant Russian literature, express their view of the importance of peroxidase. Multiplicity of PPO has been demonstrated (Takeo and Uritani, 1966; Gregory and Bendall, 1966) and Takeo and Uritani showed that various fractions had different substrate specificities.

It is thus unlikely that any single assay method will express the activity of the oxidising system as it occurs in vivo. Methods used have involved the measurement of the rates of product formation, either directly (Baruah and
Swain, 1953; Bendall, 1959; Sheen et al., 1969) or by coupled oxidation of an added reducing agent (Ashraf and Frieden, 1957; Sisler and Evans, 1958; Sanderson, 1964; Sreerangacher, 1943; Bendall and Gregory, 1963; Haral et al., 1964), or of oxygen consumption (Bendall and Gregory, 1963; Haral et al., 1964), or of consumption of a phenolic substrate (Mayer et al., 1966; Warren and Routley, 1970). However, the initial products of catechol oxidase activity are extremely reactive compounds reacting not only with each other but with unchanged substrate, and hence different methods of assay give very different results (Mayer et al., 1966).

The polarographic method used by Gregory (1964) is most convenient, and a large number of replicates can be handled rapidly. It permits the determination of initial rates, and is apparently the most accurate method available (Mayer et al., 1966). Hence the polarographic method was used in this study, though for routine work in Malawi the necessary apparatus was not available, and a colourimetric method originally developed by Bendall (1959) was employed. In this method the oxidation of pyrogallol to purpurogallin is multistage, but the Beer–Lambert Law is obeyed (Figure 1). However, both these assay systems employ pyrogallol as phenolic substrate; if, as Takeo and Uritani (1965) suggest, different PPO fractions have different specificities towards o-diphenols and vic-triphenols, and
the proportions of these fractions vary in different material, then these assay systems may be misleading when comparing the enzyme activities of different clones, or of the same clone under different cultural conditions.

PPO from tea is almost completely particle-bound (Gregory, 1964). However, Sanderson (1964 c) reports that the enzyme may be rendered completely soluble by removal of the phenolic material with an insoluble polyamide absorbent, polycaprolactam or polyvinylpyrrolidone (Sanderson, 1965 a). Firenzuoli et al. (1969) report that enzymes inactivated by phenolics may be reactivated by the use of soluble polyvinylpyrrolidone and the detergent Tween 80, while on the other hand Havel et al. (1964) report inhibition of catechol oxidases by soluble polyvinylpyrrolidone. It seemed reasonable therefore, though by no means certain, that polyvinylpyrrolidone, in either soluble or insoluble form, would assist in extracting PPO from an acetone powder. Results (see Methods Chapter, Section 11) indicated that while it was possible to remove phenolics from solution with insoluble polyvinylpyrrolidone, PPO was also removed from solution; and while it was possible to solubilize a large portion of the PPO activity using soluble polyvinylpyrrolidone, the enzyme remained in association with phenolic material and attempts to precipitate it from solution by the usual methods failed. Some batches of acetone powder were made from leaf which had been damaged, and had fermented
slightly. Other batches had been made from undamaged leaf, but had been allowed to approach room temperature for about 24 hr. Thus it would appear that whatever the properties of polyvinylpyrrolidone might be in removing phenolics and assisting the extraction of PPO from green leaf, it was unable to break the association between PPO and its oxidation products, and hence was no use in the present situation.

**Analytical Assessment of Quality**

Methods used by Roberts to assess the theaflavin and thearubigin content of made tea liquors (Roberts and Smith, 1961) make it clear that Roberts used the term "thearubigin" to describe all the coloured components except theaflavin, which thus represents a very heterogeneous group of compounds, which, as discussed later, cannot be assumed to be related.

Roberts obtained his TR% factor from solutions left after TF extraction from a tea liquor, and after acidification with oxalic acid. This test was necessary to keep all the TR components in acidic form rather than the more deeply coloured anions. However, a tea-taster's assessment of a liquor will be affected by the presence of the anions, and in the present investigation, where an attempt was being made to orientate the analysis to conventional quality assessment, the acidification step was not included. Furthermore, expression of TR as a weight for weight percentage supposes a knowledge of the
light extinction value of a standard solution of TR. In view of the heterogeneous nature of TR, such a value is bound to be highly arbitrary. In the present investigation the TR% factor is not quoted, the total colour value of the liquor (TC) being more useful.

Table 2 gives an indication of how closely the characters of the Roberts' analysis (Roberts and Smith 1961, 1963) corresponds to the market value of a particular sample of tea. The analysis was modified as described in the methods chapter, and the TC factor included in lieu of TR%.

Roberts always placed great emphasis on the TF value in judging the market value of a tea liquor (Roberts, 1962; Wood and Roberts, 1964). He reported that a tea taster's opinion of the colour of a tea liquor is largely determined by TF content, and that the generally superior colours of CTC teas when compared with the colours of those of conventional manufacture are due to a high TF content, and high ratio of TF to TR, as will be expressed in the B% factor in Table 2.

Since the development of this analysis, many other workers have confirmed that a high TF content is a necessary quality in a superior tea (Subrahmanyan et al., 1963; Ramaswamy, 1963; Sanderson, 1965b; Bokuchava et al., 1966; Nakagawa, 1970).

While it may not be possible to correlate TR content to the overall commercial value of a tea (Nakagawa, 1970), TR has been positively correlated to organoleptic quality.
scores for the "strength" and "body" of an infusion (Roberts, 1962a; Subrahmanyan et al., 1963; Kharebava and Nikolaishvili, 1964; Nikolaishvili, 1966). Thus TC to which the TR complex is the principal contributor, will be a measure of the strength of the liquor as well as its depth of colour.

Direct tasting of purified and semi-fractionated components of tea liquors (Millin et al., 1969) confirms Roberts' view of the importance of TF, which is the main contributor to the astringency of the tea taste. At the same time Millin and co-workers found that lower molecular weight fractions of the TR complex also contributed to astringency, and certainly to a good colour, but that a preponderance of higher molecular weighs fractions were responsible for soft, flat, thin liquors. Also, the effects of all these components are likely to be modified by interaction with caffeine.

It thus becomes clear that a good tea liquor generally requires a high TC, and a high relative proportion of TF. It would be difficult to combine all of the factors of the Roberts' analysis into a formula for determining the ultimate price-value of a tea, and Roberts never attempted to do so. Even if it were possible to stabilize market demand, the Roberts method of analysis makes no assessment of volatile components of tea quality, the "flavour" components, such as would be produced by low-boiling compounds initially present in the green leaf, or produced by reaction of
oxidized flavanols with amino-acids, carbohydrates, or organic acids, (Sanderson, 1965b). The purpose of the present investigation was to develop a single factor from the Roberts' analysis which could be significantly related to the market value, and used as an assessment of the quality of teas, in experiments concerning the phenolic properties of tea, where a tea-taster's assessment would not be sensitive enough to differentiate between samples, or would be too much affected by market fluctuations to be useful in long-term comparisons. The product TF x TC (Table 2 and Figure 10) was derived for these ends. In a sample selected for standard grade of leaf, and absence of "flavour", there was a high degree of correlation (r = 0.788, P < 0.001) between the product TF x TC and the price these teas realised on the same day on the London Auction floor.

The regression equation derived from this information (Figure 10) would predict the selling price within, on average, 3.7d/lb; but this prediction is merely academic, for a change in market demand would affect both slope and intercept of this line. Nor is all the variation in the market price accounted for by this or any other single factor (Eden, 1954). The quantity 1 - r², sometimes known as the coefficient of non-determination (Sokal & Rohlf, 1969) expresses the proportion of variance of a variable (i.e. Selling Price) that has not been explained by another variable (i.e. the product TF x TC). In this example the coefficient of non-determination is 0.38; i.e. only 62% of the
variation in selling price of the teas in table 2 is explained by its association with the product $TF \times TC$. Other sources of variation are the inaccuracy of the analytical method, the limits of discrimination of the tea-taster, and the peculiarities of an auction system. Over and above these sources is the variation due to the "mark" under which the teas are sold: it is clear from figure 10 that teas from Kenya were selling above the mean predicted price, while a large proportion of teas from Assam are selling below that price. This would be explained by Kenya having a reputable "mark" at the time, and Assam an unpopular one. In addition, there may be other facets of quality which have not been assessed by the analytical method.

Even at a time when market demand places little emphasis on the contribution to quality measured by this particular analytical method, there is unlikely to be a reversal in its assessment: i.e., the slope of the line in figure 10 will vary, but its sign will remain the same. Thus any changes induced in the tea plant, or changes in manufacturing technique, which result in an increase in the product $TF \times TC$ are almost certain to result in an increase in market value, though the extent of this increase will vary.

It must be added that the $TF$ value measured by the Roberts analysis does not differentiate between simple
theaflavin and theaflavin gallates. No mention is made in the literature of any difference in taste between these fractions; their absorption spectra, and hence their contribution to colour, are very similar (Roberts and Williams, 1958). Millin and co-workers have only tested the "month-feel" of theaflavin, and not of its gallates (Millin et al., 1969). It is suggested that better quality teas have a lower $E_{420}/E_{460}$ ratio for the TF complex (Kharebava and Nokolaishvili, 1964), which by Roberts' reasoning indicates that the ratio of TF to TFG is greater (Roberts and Smith, 1963). It is possible then that TF may be more beneficial than TFG in determining the character of a tea liquor.

**Development of oxidation products during fermentation**

An uncharacterized *in vitro* system was used to study the development of characters assessed by the Roberts method during a simulated fermentation. The results presented in Figure 11 indicate that the TF level reaches a maximum and then declines. This can also be seen in normal factory fermentation (Figure 12), and the phenomenon is well documented (e.g. Roberts, 1958, 1962). It has been reported that production of TF is preceded by an initial delay period (Bendall, 1965), although this is not particularly pronounced in the *in vitro* system used here. The TC of the liquor reaches a maximum some time later than optimum TF production, and then remains static. Consequently, the product TF x TC reaches a rather ill-defined
peak shortly after peak TF production. This is the time preferred by professional tea makers for stopping the fermentation process (Bendall, 1965); a tea fired earlier than this would be termed "brassy" and "lacking in body" by the tea taster, while a tea fired appreciably later would be termed "good body and strength, but lacking in briskness".

The above considerations contributed to the concept of assessing the market value of a tea by the product TF x TC. The use of such a term puts equal weight on TF and TC in assessing the value of a tea: hence teas fired at 40 and 70 min in the example illustrated (Figure 11) would be valued the same, though their cup characteristics would be very different. Theoretically, it cannot be shown that an equal weighting of TF and TC is justified, and hence a multiple regression equation of the form calculated in the Results Chapter should be used. However, such an equation has a standard error of estimate as high as that for the simple regression equation of selling price upon TF x TC (3.83 d/lb and 3.73d/lb for multiple and simple regressions respectively), and since the multiple regression is considerably more cumbersome to use, the product TF x TC was retained as the factor for routine assessment of values related to market requirements.

Disappearance of catechins during fermentation

Roberts (1962) claimed that only EGC, EGCG, and ECG are consumed during the fermentation process, but the
results presented in Figure 12 illustrate that EC and GC are also consumed. This discrepancy is no doubt due to the increased powers of resolution of thin-layers as opposed to paper in chromatography, Roberts having used the latter medium. It is possible that still better accuracy of the method would indicate the participation of C also.

Forrest (1967) in similar investigations concluded that the level of ECG remained constant until the bulk of the galallocatechins EGC and EGCG had been consumed. This view cannot be substantiated by the evidence presented here: the level of ECG follows a normal decay curve which is apparently unrelated to the decay curves of either EGC or EC.

The TF content of the fermenting leaf reached a maximum at 110 min, and thereafter declined. At this point most of the EGC was consumed, though there were still appreciable amounts of EGCG and ECG, and the level of EC was still about 70% of its original value. Forrest (1967) claimed that of the catechins involved in TF synthesis EGC and EC were most likely to be limiting, especially the latter. This view was partly based on the fact that dried leaf powders rich in these catechins caused a significant increase in the rate of TF synthesis when added to an incubated sample of shoots in which fermentation had been initiated by grinding with sand. The results presented in Figure 12 are certainly in agreement with
EGC being a limiting factor in TF synthesis, but EC is far from exhausted upon cessation of TF synthesis. However, a much higher initial level of EC, resulting in a higher proportion of the corresponding quinone after oxidation (q.v.), could lead to an increase in TF synthesis: thus EC may be limiting at the onset of fermentation, and EGC later on.

Between 110 and 130 min there is still some TC production, which, in the absence of any TF production, must be due entirely to production of TR. Between these times there is still considerable consumption of EGC and ECG, but virtually none of EGC, which does not therefore appear to be essential to TR production.

**In Vitro Incubations**

The relation of PPO activity to quality is a matter of some dispute. Large variations in PPO activity have been reported between genetically different populations (Table 5; Ota et al., 1969; Sanderson, 1964d); in different parts of the shoot (Forrest, 1967; Ota et al. 1968); as a response to different nutrient conditions (Table 7; Akhundov, 1967), with a change in season (Figure 4; Table 4; Takeo, 1966a; Ota et al., 1968); as a diurnal variation (Bellizo & Soule, 1967); and during the withering stage of manufacture (Sanderson, 1964e; Takeo 1966c, 1969). Consequently, attempts have been made to relate these differences to aspects of quality. Ota et al. (1968) claimed that the activity of PPO is more important in the production of quality than the polyphenol content, though it is not clear by what criteria quality was assessed.
Using samples of leaf in which fermentation was initiated by grinding with sand, Bendall (1960) showed that the rate of total colour production was dependent upon the PPO activity, but could not demonstrate a correlation between PPO activity, and the amount of TF produced. Sanderson (1964) also showed that the rate of fermentation is dependent upon PPO activity. However, while these observations confirm that PPO is rate determining in fermentation, as illustrated here for both TC and TF production (Figure 16), the problem is not whether components of quality can be produced faster under conditions of higher PPO activity, but whether they attain a higher ultimate value.

Forrest (1967) examined clones of different PPO activity but similar catechin composition, and also mixed material of high PPO activity and poor catechin composition with that of low PPO activity and good catechin composition. His results led him to the conclusion that relatively low activities were quite sufficient to ensure that the best use was made of the available catechin components in terms of TF and TR synthesis, though there was a threshold below which PPO activity could be limiting. Results presented here confirm this viewpoint (Figure 13 and text), though it appears there may be an upper limit of PPO activity above which TF levels are likely to be reduced. However, the ultimate level of TC produced is also directly related to the PPO activity (Figure 14). Thus, using the product
TF x TC as a criterion of equality, it appears that PPO activity will be related to quality (Figure 15), but the relationship is not linear: low activities will result in a disproportionate loss in quality.

It is difficult to assess how far these results are applicable to fermentation under factory conditions, when the activity of the enzyme in contact with the substrate will be more important than the overall PPO activity of the material. Furthermore, multiplicity of tea PPO has been reported (Takeo & Uritani, 1966; Gregory and Bendall, 1966), and the substrate specificities of the different fractions may vary: Takeo and Uritani found that their fractions differed with respect to their reactivity towards \( \alpha \)-diphenols and \( \text{vic} \)-triphenols, which could have a profound effect on their ability to catalyse TF production, since this must involve the oxidative coupling of equimolar quantities of a di- and a tri-hydric phenol (q.v.).

In modern factory methods of fermentation, utilizing troughs, skips, or perforated belts, it has been recognised that to ensure optimum quality a good flow of air is necessary, and in some instances gaseous oxygen has been introduced into the system (Harler, 1963). Figure 17 shows that the increase in quality which may be experienced under these conditions is not merely due to acceleration of the oxidative process, but because, while ultimate TG levels are similar, the level of TF attainable is greater.

In an in vitro system, incubating preparations of
individual catechins, extracted from tea leaf and purified by counter-current distribution (Roberts & Myers, 1960a), with a washed PPO preparation (Roberts & Wood, 1950), Roberts obtained chromatographic spots corresponding to $\text{T}_1^\text{F}$, TFG, A, B, $C_1$, GA, Q, P and R (Roberts and Myers, 1959). All these compounds had previously been identified as being produced as a result of the fermentation process (Roberts et al., 1957; Roberts, 1958a). Incubation of EGCG alone gave TFG, A, and GA, together with traces of Q and Z. A similar incubation of EGC gave $C_1$, and traces of R. Oxidation of a mixture of these two gave TF, TFG, A, B, $C_1$, GA, and traces of R, Q, & Z. Roberts therefore maintained that all the end products of fermentation that could be recognised on a paper chromatogram, except TR, could be derived from EGC and EGCG (Roberts 1962a).

All Roberts' compounds were identified in the series of incubations reported in the results chapter, section 5, but their occurrence does not confirm Roberts' views as to their origins: incubations of EGC and EGCG separately, or in combination, failed to produce either $\text{T}_1^\text{F}$ or TFG. This finding is also reported by Takino and Tmagawa (1963a), although Nakagawa and Torii (1965) appear to have produced TFG from an incubation of EGCG alone.

The production of spots A, B, and $C_1$ in incubations of EGC and EGCG (Figure 3:3 and text) is in agreement with the results of each of the above authors. Roberts concluded that substances A, B, and $C_1$ were dimeric condensation
products of EGGG, EGCG + EGC, and EGC, respectively, and suggested a possible linkage between the "B" rings of the flavanoid residues (Roberts and Myers, 1959), the feasibility of which was investigated by Takino (Takino et al., 1963); Roberts' original structural formulae were recently confirmed (Ferretti et al., 1968).

Working on the assumption that TFG could be derived from EGGG, and TFG only from a mixture of EGC and EGCG, Roberts suggested structural formulae for TFG and TFG (Roberts, 1962a) which have never been confirmed. Subsequently, two independent teams reported the following structural formulae for TF (Brown et al., 1966; Takino et al., 1965, 1966):

At the same time Takino and co-workers developed a model system using catechins purified by fractional precipitation with lead acetate (Takino and Imagawa, 1963a). An incubation of EGC and EC together produced TFG (Takino and Imagawa, 1963b). This result was also obtained by Nakagawa and Torii (1965), and confirmed in the present investigation (Figure 20).

Takino proposed the following scheme of formation of TF in the EGC + EC incubation (Takino et al., 1964):
The formation of orthoquinones as an early step in the enzymic or non-enzymic oxidation of polyphenols has been well established (Hathway and Seakins, 1955, 1957). The initial oxidative step appears to involve semi-quinone-type free radical formation (Hathway and Seakins, 1955;
Soboleva et al., 1966) and the kinetics of the enzymic reaction have been discussed by Gregory (1964).

If the condensation of the quinones occurs as suggested by Takino, then the benzene moiety of the benzotropolene nucleus in the TF molecule has been derived from the 2-diphenol (i.e. EC), and the 7 membered ring from the vic-triphenol (i.e. EGC). Incubation of EGC with catechol and pyrogallol (Takino and Imagawa, 1964) resulted in the formation of categallin and pyrogallin respectively, compounds shown to have the following formulae (Takino et al., 1967):

![categallin](image)

![pyrogallin](image)

Furthermore, an incubation of (+) - catechin and gallic acid, using an inorganic oxidising system, produced a compound shown to have the following formula (Horikawa, 1969):

![compound](image)
Thus in this series of experiments only vic-triphenols, either simple phenols or polyphenols, will contribute to the 7-membered moiety of the benzotropolene nucleus; and for a benzotropolone nucleus without hydroxylation at position 2, only o-diphenols, either simple phenols or polyphenols, will contribute to the benzene moiety.

Thus if Roberts had formed a TF compound from an oxidation of EGC + EGCG, it would have been hydroxylated at position 2 of the benzotropolone nucleus. Takino reported that categallin and pyrogallin have different physical and chemical properties including spectral characteristics; thus the hypothetical TF suggested above would have different properties from the TF\textsuperscript{1} of proven formula, and could not have been the compound observed by Roberts. We must therefore regard Roberts results as being a result of other contaminating catechins in his incubation mixes. For the same reason we must regard the production of TFG from EGCG alone as being due to similar contamination.

From the formula of TF\textsuperscript{1} and its origins, it follows that esterification at the 3-hydroxy position of either or both flavanoid residues could give rise to three different theaflavin gallates, according to whether EGCG, ECG, or both were used in the incubation mixture. Although Takino verbally claimed to have produced TFG in his incubations (Takino et.al., 1957) the results have not been published. Results presented here show that theaflavin gallates are
indeed formed from incubations of EGC + ECG (Figure 23) and EGCG + EC (Figure 27). The production of traces of TF1 in the former incubation is probably the result of some esterase action of the enzyme preparation upon ECG, as GA is also evident on the chromatogram. These results are in agreement with those of Nakawgawa and Torii (1965).

Chromatographic heterogeneity of TFG from made tea infusions has been reported (Vuataz and Brandenberger, 1961), and Nakagawa and Torii reported chromatographic heterogeneity of the TFG's produced in their incubations, the product of EGC + ECG oxidation having a higher Rf value in organic solvents on paper chromatograms than the product of EGCG + EC oxidation. While this appeared to be the case in the present investigation, it was possible that differences in Rf were due to different compounds but different loadings of the same compound, as the phenomenon of Rf value varying with loading is well known on thin layers (Randerath, 1963). Running the two preparations together produced a diffuse spot which was not conclusive evidence of heterogeneity, but using a series of different loadings and studying the variation in Rf it was evident that the two TFG preparations were chromatographically distinct (Figure 40).

Nakagawa and Torii also reported that the TFG produced from oxidation of EGCG + EC had a different absorption spectrum from the oxidation product of EGC + ECG, or TF1
itself, having no defined maximum at 460 nm., but their observations were made on a butanol extract of the total incubation mixture, and not on the pure TFG₂. A similar absorption spectrum was found in this investigation, but after purifying the TFG₂ by chromatography on LH-20 Sephadex. The absorption spectrum was indistinguishable from either TFG₁ produced from EGC + ECG, or TF₁ produced from EGC + EC. (Figure 26)

The above authors report production of a further species of TFG from an incubation of EGCG + EGC. Although TFG production is observed in a similar incubation in the present work (Figure 30), the TFG spot is large and diffuse, and there are traces of TF₁ and a strong GA spot which indicates considerable splitting of the gallate ester bonds of both EGCG and ECG. Thus TFG, and TFG₂ are to be expected on the chromatogram, and the resolution is not good enough to show conclusively the existence of a third TFG component. However, there is no difficulty in constructing a spatial model of a theaflavin digallate, so it is unlikely that there is a steric hinderance effect which prevents its formation.

The traces of TF₁ produced in the incubation of GC (Page 53) cannot have originated from this molecule alone for the reasons discussed above, and must be a result of contamination of the GC preparation in spite of its apparent chromatographic purity (Figure 34). The product of GC + EC incubation, which is produced in much greater
yield, has a slightly higher Rf value in the organic solvent (Figure 34), and is presumably an epimer of TF. Similarly the incubation of GC with ECG produces an epimer of TFG. Thus it appears that GC can replace EGC in incubations producing various theaflavins, though the yields of theaflavin are smaller than when EGC is used.

Contrary to the results presented here, and to those of Roberts and Myers (1955), Nakagawa and Torii produced a TF spot from an incubation of EGC + C. This spot was found to run very close to TF produced from EGC + EC, and may well have been due to contamination of the reaction components. On the other hand, since the oxidation of C produces a very strong brown streak having zero Rf in water, the production of traces of a further epi-theaflavin in the present work may have been overlooked.

The significance of these last two sets of reactions in the normal fermentation process must be slight: an epi-theaflavin has not been reported, and the TF spot on a chromatogram of a made tea liquor is relatively precise compared to that corresponding to TFG, and does not appear to be a collection of epimers.

Thus it would appear that of the six catechins considered appreciable quantities of TF can be produced from the following combinations:

- EGC + EC
- EGC + ECG
- EGCG + EC
In these combinations EGC and EC occur both in TF\textsuperscript{1} and TFG synthesis. ECG only occurs once, and since in the leaf the level of ECG is not much less than that of EGC, it is unlikely to be limiting.

Forrest (1967) found that addition of powders derived from whole shoots to a fermenting system caused significant increases in TF synthesis which could be correlated to the EGC content of the powders added. At the same time he found a significant positive correlation between the content of EGC and EC in a large sample of different clones, and concluded that the increases in TF production he observed may therefore have been due to addition of EC rather than EGC. However, doubling the content of EC in a mixture of the six catechins in an \textit{in vitro} incubation does not lead to an increase in TF production, while doubling the EGC content leads to a very significant increase (Table 3). This suggests very strongly that EGC is limiting in TF production.

The reduction in the peak TF level and large increase in the TR level experienced when the EGCG level in the same system is doubled indicates that this catechin is most important in TR production, as would be expected from its relative abundance, and that quality, in terms of TF production, may actually be impaired when EGCG is present in too great a concentration.

Quantitative aspects of TF production in the \textit{in vitro} experiments using purified catechins must be regarded with
some reserve. Since the TF production curve reaches a maximum and then declines, the peak TF level can only be accurately determined by continual analytical monitoring in terms of TF. When incubations using crude leaf extracts were performed, the Roberts' analysis was adequate for this purpose, but insufficient quantities of purified catechins were available for this analysis to be used in the series of experiments at present under discussion. When only one species of TF or TFG was being produced in an incubation, it was possible to remove the spot produced on a thin layer chromatogram to obtain a quantitative estimate using the vanillin reaction. But when more than one species was being produced, as in incubations of six catechins together, differentiation and separation from TR streaks was difficult, and resulted in considerable experimental error. A series of preliminary incubations was therefore performed on the same weight of the basic mixture of six catechins, using the same quantity of enzyme preparation, and monitoring the reaction rate in the oxygen electrode. Each reaction was stopped at a different time, the reaction rate in terms of oxygen uptake noted, and the TF content of the whole incubation mixture determined accurately after chromatography on LH-20 Sephadex (see methods chapter). This procedure resulted in an accurate assessment of the maximum TF level which could be produced from a specified weight of the basic mixture of six catechins, and the reaction rate in terms of oxygen uptake corresponding to the time at which maximum TF
was produced. Subsequent incubations in which the proportions of the six catechins were varied were thus stopped when the reaction rate had fallen to the predetermined level, and the TF content determined after LH-20 chromatography. This was assumed to be the peak TF level. Small errors in timing were acceptable, as the TF peak was not particularly sharp in these incubations. Furthermore, while a lower TF value than the control may be suspect, a higher level cannot be the result of not stopping the reaction at the peak of TF production.

Several workers have reported that the disappearance of EC and ECG in fermentation is not appreciable until the gallocatechins EGC and EGCG are consumed (Roberts, 1962 a; Mileshko et.al., 1966; Forrest, 1967; Buzun et.al. 1968). This is not so obvious in the normal factory process (Figure 12 ), as it is in the in vitro system (Figures 35, 36, and 37 ). Roberts observed the phenomenon to be more noticeable when oxidizing pairs of catechins in vitro (Roberts and Myers, 1960 b). He proposed that in a situation where two catechins are incubated together, the substance with higher redox potential will act as a carrier for the oxidation of the substance of lower redox potential; this is compatible with the knowledge of oxidation reactions of phenols (Brown, 1967 ). Thus as long as substances of lower redox potential are present, the carrier will remain unoxidized. This can readily be seen in the oxidation of EGC + EC (Figure 21 ), though
in the production of $\text{TFG}_1$ and $\text{TFG}_2$ while the oxidation rate of the dihydroxy catechin is much less than that of the galloyl catechin; it does not increase appreciably upon exhaustion of the galloyl catechin. (Figures 24 and 28). However, Roberts also reports that while $\text{TF1}$ and $\text{TFG}$ are not substrates for PPO, they may undergo coupled oxidation (Roberts and Myers, 1960b), so an increase in the rate of the simple catechins in the above reactions would not be noticed until $\text{TFG}$ was exhausted.

For a substance to act as an efficient carrier in the system at present under discussion, it must be a substrate for PPO, have a relatively high turn-over number with the enzyme, and have a high redox potential. By comparison of their reactivities in the paired catechin incubations, the six catechins may be arranged in descending order of redox potential as follows: $\text{EC}$ or $\text{C}$, $\text{ECG}$, $\text{GC}$, $\text{EGCG}$, $\text{EGC}$. (An incubation of $\text{EC} + \text{C}$ was not performed, so it is not clear which of these substrates has the highest redox potential. The incubation of $\text{ECG} + \text{EC}$ was not performed here, but Nakagawa and Torii (1965) report $\text{ECG}$ to be consumed first). Gregory (1964) reports the maximum reaction velocity, which will be related to turn-over number, for the oxidation of $\text{EC}$ with a purified PPO preparation to be almost twice that for $\text{C}$. Thus $\text{EC}$ is likely to be the most efficient carrier.

None of these compounds can be perfect carriers, as
some consumption of EC and ECG can be observed in all incubations studied, regardless of whether substances of lower redox potential are present. Indeed, since the benzene ring of the theaflavin benzotropolone nucleus is derived from the dihydroxy catechins, production of TF is dependent upon concurrent consumption of dihydroxy and trihydroxy catechins.

It has been reported from one laboratory that in the fermenting leaf high EC or ECG levels result in increased rates of EGS and EGCG consumption (Buzum et.al., 1968; Mileshko et.al., 1966). If this is true, it was not observed when the EC level is raised in an in vitro incubation (compare Figures 35 and 37). In a system in which either C, EC or ECG are acting as carriers, the system will become saturated with these molecules at catalytic rather than substrate concentrations, as long as substances of lower redox potential are present in sufficient concentration to ensure reduction of the carrier as soon as it is oxidized. Thus it seems highly unlikely that additions of either EC or ECG will produce increases in the overall rate of EGC or EGCG consumption; nor, as shown here, (Table 3 ), will an increase in EC bring about an increase in TF production.

Given that there is an initial and continuous slow consumption of carrier molecules even in the presence of unoxidized substances of lower redox potential, the oxidized carrier can undergo further independent reaction, reaction with another molecule of its own species, such as
the co-polymerisation process described by Hathway & Seakins (1957), or reaction with another molecular species, which, if it be a galloyl catechin, will result in theaflavin formation. The likelihood of this last happening will depend upon the concentration of galloyl catechin - derived quinones in the medium. This in turn will depend upon the concentration of the galloyl catechin, and the life of the corresponding quinone before it undergoes further reaction. The quinone derived from EGC would be expected to have the longest life, since EGC has the lowest redox potential of the six catechins studied. But the increase in TF production which occurs when high concentrations of EGC are used in a fermenting system (Table 3; Forrest, 1967), would indicate that the EGC - derived quinones are still not present in sufficiently high concentration to ensure that all the EGC - EC - derived quinones available are converted to theaflavins.

Roberts' scheme of fermentation (Roberts 1962a) suggested that the TR complex was derived indirectly from EGC and EGCG, by suitably coupled oxidations of the bisflavanols, TF₁, and TFG. He explained that his failure to produce TR in *in vitro* incubations was due to the absence of suitable coupling agents in his incubation mixes (Roberts, 1958b). Contrary to Roberts findings some TR is formed in all the incubations performed in this work, and possibly by the coupled oxidation of bisflavanols as Roberts suggested (Figure 3-1).
Forrest reported that the leucoanthocyanins (proanthocyanidins) present in monomeric state in the shoots of the tea plant are consumed during fermentation (Forrest, 1967; Forrest and Bendall 1969b), and suggested that they may be involved in TR synthesis. The association of TR with chebulinic acid, corilagin, and glucogallin has been reported (Wickremasinghe, 1967). Two reports claim to have isolated protein amino-acids from the TR complex (Vuataz and Brandenberger, 1961; Millin et al., 1969). Brown et al. (1969a, 1969b) gave evidence that the thearubigins are polymeric proanthocyanidins. Their analysis failed to reveal any nitrogen or benzotropolone derivatives as an integral part of the TR structure, and no evidence was found to support the involvement of any of the compounds listed by Wickremasinghe. In fact, the structure for TR proposed by these authors (Brown et al. 1969b) is compatible with its formation from the six catechins alone, although the inclusion of leucoanthocyanins is not precluded. They proposed an interflavanoid c - c linkage between the 4 and 8 positions, though other linkages including c - o bond formation are possible (Seshadrî, 1967).

Millin and co-workers have used chromatography on alkylated Sephadex to separate TF from the remainder of the coloured components of a tea liquor (Crispen et al. 1968), and have fractionated the TR complex into at least seven components by this technique (Millin et al., 1969).
Most of these components have been reproduced in the present investigation from in vitro incubations of the six catechins (compare Figures 38 and 39), the major components 3, 4, and 5 (as numbered in Figure 39) being produced from an enzymic oxidation of EGCG alone (Figure 29). But the conspicuous absence of components 6 and 7 from TR produced in any in vitro incubation suggests that either the complete TR complex cannot be produced from the six catechins alone, or that oxidative conditions are not suitable in the in vitro system for production of these particular components.

With regard to the identity of components, 6 and 7, it would be tempting to say that these components have the lowest molecular weight of the TR complex, and indeed fractionation of flavonoid polymers with respect to molecular weight has been achieved (Forrest and Bendall, 1969b; Somers, 1966). But while the non-dialysable material of components 1–5 is probably eluted from the Sephadex in order of descending molecular weight (Millin et al., 1969), as is the normal behaviour of macromolecules on Sephadex gels (Andrews, 1964), considerable adsorption between Sephadex and phenols takes place (Brook and Housley, 1969): the simple catechins are in fact eluted before the larger catechin gallates (Buzun et al., 1965, 1966; Bokuchava and Oragvelidze, 1965), and TF later still (Millin et al., 1969), thus casting some doubt as to the precise molecular size of components 6 and 7.
Sanderson (1965b, 1966) proposed a scheme of fermentation in which many compounds, such as amino-acids, carbohydrates, and organic acids, may interact with the oxidized flavanols to produce low-boiling volatile components of "flavour", and also modify the TR structure. While it is well established that amino-acids and organic acids will affect the rate of the flavanol oxidations (Nakagawa, 1967; Soboleva, 1966), and the production of low-boiling aldehydes has been demonstrated in the reaction between tea quinones and amino-acids (Bokuchava and Popov, 1954; Popov, 1956), the results presented here show that a large proportion of the TR complex can be formed without the involvement of free amino-acids at all. Roberts (1961) demonstrated that the oxidation products of catechins were likely to form insoluble protein complexes, and soluble complexes of caffeine, amino-acids, and polyphenolic condensation products have also been reported (Vachnadze, 1966). Smith (1968) also found non-caffeine nitrogen in the complexes of TF, TR, and caffeine which constitute the "cream" which forms when high grade tea liquors cool (Roberts, 1963). Thus, while it is unlikely that nitrogen is contained as an integral part of the TR polymers, the superficial association of amino-acids or proteins with TR is highly likely, which will undoubtedly alter the character of the infused tea liquor (Roberts, 1962b).

Spots X and Y (Figure 18) appear on thin layer chromatograms from all incubations performed, and from aqueous extracts of black tea. They are faint yellow in
colour, and stain red-brown with benzidine. They have a higher mobility in water than any spot reported for tea extracts chromatographed on paper using 2% (v/v) acetic acid as solvent. They are not extracted by ethyl acetate, and when thin-layer chromatograms are made of the fractions of a tea liquor eluting from a column of LH-20 Sephadex, they appear to be part of components 4 and 5 (Page 57). They would thus appear to form part of the TR complex. Their identity as anions of components of the TR complex would explain why they have not been reported on chromatograms using acidic aqueous solvents, and their variable Rf values in water (Page 47).

Roberts showed that while substance Q and purpurogallin carboxylic acid were chromatographically inseparable (Cartwright and Roberts, 1954), they showed different colour reactions with added sodium hydroxide (Roberts et al., 1957), and different absorption spectra (Roberts and Williams, 1958). He produced substance Q in an incubation of ECG alone (Roberts and Myers, 1959), which is confirmed here (Page 50), and in an incubation of EGCG alone. This last finding cannot be confirmed here, though an incubation of EGCG + EC produced appreciable quantities of Q. The absorption spectrum for the sample of Q formed as a result of ECG oxidation and purified by chromatography on LH-20 Sephadex (Figure 26) agrees with that given by Roberts, and is the same as that for substance Q produced by an incubation of EGCG + EC.
Roberts (1962a) suggested that Q was a mixture of purpurogallin carboxylic acid, a flavanotropolone derived from pyrogallol and EGCG, and the main oxidation product of ECG. It seems likely that two compounds as different in size and structure as purpurogallin carboxylic acid and a benzotropolone compound would be separated by chromatography on LH-20 Sephadex. The symmetry of the peak observed on elution (Figure 25) thus indicates that Q is a single compound, though a direct attempt to separate a mixture of purpurogallin carboxylic acid and substance Q by this method was not attempted.

Pyrogallol is not present in any of the incubations performed here, but Roberts claimed that the pyrogallol moiety may be provided by a galloyl catechin. The absence of substance Q from incubations of EGCG, EGC, EGCG + EGC, or EGC + EC, however, obviates this possibility.

The substance Q produced by EGCG + EC oxidation may be a flavanotropolone derived from EC and GA, having the formula

\[
\text{HOOC\ldots}\text{OH} \quad \text{HO} \quad \text{OH} \quad \text{OH} \quad \text{OH} \quad \text{HOOC} \quad \text{OH}
\]

This compound has been produced by an incubation of C + GA, using an inorganic oxidizing agent (Horikawa, 1969). The same compound, or its gallate, could be derived from an oxidation of ECG.

Extension of the results of in vitro experiments to the in vivo process must always be subject to reservation.
The universal criticism of in vitro work is that it cannot take into account sub-cellular organisation in the living tissue; this criticism is less valid in the present study, as tea fermentation is a morbid process which only takes place after the disruption of tissue and cellular organisation. However, many more compounds are involved in the reactions under investigation than have been studied here, and this has special significance where coupled oxidations are concerned. Thus, while it is shown that various forms of TF may be produced from the six catechins studied, this is only indicative, and not proof, that such reactions occur in the normal fermentation process.

In Vivo Variations in Polyphenol Oxidase Activity

Since there is considerable variation in activity of PPO activity in different parts of the tea plant (Popov, 1965; Bokuchava and Soboleva, 1966; Forrest, 1967), studies on the variation in PPO activity due to seasonal and agronomic factors were conducted on shoots of a standard size only (see methods section). Seasonal variations in PPO activity reported for Georgian tea (Tedeshvilli - Razmadze, 1966) are small compared with the order of fluctuations recorded here (Figure 41). Forrest (1969a) reported that the PPO activity of tissue cultures of tea was inversely correlated to growth rate. An attempt was therefore made to correlate the weekly fluctuations observed with growth rate, using the weekly plucked yield
of bushes as a measure of growth rate. However, the pattern of distribution of yield throughout the season (Figure 43) is very much influenced by the frequency of plucking (Fordham, 1990): after the dry season, growth starts suddenly at the onset of the rains, and the majority of shoots will be ready for plucking between 5 - 7 weeks later. Plucking shoots at this time will result in a wage of shoots after a further 5 - 7 weeks. Thus the large yield experienced 6 and 12 weeks after the beginning of the rains in Figure 43 are not indicative of high growth rates at these times. Other measurements in the rate of growth are currently in progress.

The fluctuations in PPO activity may be partly due to leaf damage due to overheating or sunscorch, since activities were lowest during the cold season (Table 4). Protection of the leaf from direct sunlight resulted in an increase in PPO activity which was greatest at times when most solar radiation was received (Tables 5 and 6). Shading bushes also results in a decrease in growth rate (McCulloch et.al. 1966), and the drop in PPO activity may be a reflection of this, as would follow from Forrest's observations. But the drastic drop in activity recorded several days after the shade had been removed from the experimental bushes for just twenty four hours (Table 5) would suggest that a reduction in activity due to heat damage is more likely.

Work on Georgian soils indicates that increases in fertilizer levels result in an increase in the activities of
oxidase and peroxidase in the tea plant (Akhumdov, 1968), though while this may be the case in Malawi at moderate nitrogen levels, the effect is inconsistent at higher levels (Page 61). Sheen et al., (1969), working with tobacco seedlings grown in pot culture found that while some nitrogen application resulted in increases in the oxidase activity of the leaves, higher levels produced a reduction in activity, which is compatible with the above observation.

In Vivo Variations in Catechin Composition

Studies on the seasonal changes in catechin composition were made on several different clones growing under irrigation and balanced fertilizer applications. Since very considerable diurnal variations in catechin composition have been reported (Dzhemukhadze et al., 1960; Zaprometov and Kolonkova, 1965) all samples were plucked at 7 am. throughout the season.

No consistent seasonal variations in polyphenol content have been reported from Ceylon: Sanderson and Kanapathipillai (1964) concluded that season had no significant influence upon levels of flavanols, and while a correlation between rainfall and total vanillin reacting polyphenols has been reported (Wickremasinghe et al., 1967) the level of significance was inacceptably low (P < 0.05 for any clone studied. In N.E. India, however, large seasonal variations in polyphenol content do occur (Wood et al., 1964). The main flavanols EGC, EGCG, and ECG were found to be maximal
during August, which in India is a hot, wet month, when growth is rapid. (Bhatia and Ullah, 1968).

In Malawi, Forrest (1967) concluded that the catechin composition of any particular clone under regular plucking was a very stable character, not much influenced by climatic changes. However, the results for clone PC 1 presented here (Figure 42), which are typical of four clones studied, show a very pronounced seasonal variation. Total catechins, and EGC, GC, and EC are all maximal during July, while the catechin gallates EGCG and ECG are lowest at this time. The period May–July constitutes the cold season in Malawi, and growth is very slow.

A comparison between results from Malawi and India or Russia is complicated by their lying in opposite hemispheres and at different degrees of latitude. Growing seasons are very different. In Russia, tea stops growing during the winter months, and the polyphenolic content falls during this period (Dogonadze, 1969). In Malawi, the reverse occurs. The factors which are limiting for growth of the tea plant in different parts of the world, whether temperature, daylength, or intensity of radiation (all of which have been suggested), are very imperfectly understood. It may well be that the factors which limit growth in the winter in Russia or Assam are different from those in Malawi. For instance, winter dormancy in Assam, at latitude 27°N is thought to be a day-length effect (Barua, 1969), which is unlikely to be
the case in Malawi, where at latitude 16°S there is only a very small change in day length over the year, and experiments with day-length have proved negative (Fordham, 1970).

The pattern of variation in catechin composition for clone PC 1 (Figure 42) suggests the following correlations between components:

\[
\begin{align*}
\text{EGC} & \propto \frac{1}{\text{EGCG}} \\
\text{EC} & \propto \frac{1}{\text{EG}} \\
\text{EC} & \propto \text{EGC} \\
\text{ECG} & \propto \text{EGCG}
\end{align*}
\]

Demonstration of these relationships in the present instance is complicated by the variation in total catechin content. Forrest (1967) reports the correlation between EGC and EC at a high level of significance \((P \approx 0.01)\) amongst a large number of clones, and the correlation between ECG and EGCG has also been reported, though the level of significance is not given (Bhatia & Ullah, 1968). But in a situation in which all the six catechins are derived from a single precursor during biosynthesis, a rise in the level of the precursor, whether as a result of genetic or environmental differences, can result of general increase in the level of all catechins. Thus positive correlations are not indicative of any further relationship between the entities concerned. Negative correlations, however, would be indicative of a change in balance of catechins, regardless of their overall level, though this effect will be disguised if greater changes in overall level are taking
place at the same time. For example, consider the situation in which a substrate A gives rise to a product B, which is in equilibrium with another compound C:

\[
\begin{align*}
\text{Reaction 2} \\
B & \rightleftharpoons C
\end{align*}
\]

A change in rate of reaction 1 while the equilibrium of reaction 2 remains undisturbed would result in positively correlated fluctuations in the levels of B and C. A change in the equilibrium of reaction 2 while reaction 1 was constant would result in negatively correlated fluctuations of B and C. But when fluctuations in the rate of reaction 1 are concurrent with changes in equilibrium of reaction 2, there will not necessarily be any correlation at all between B and C.

In an attempt to clarify the interrelationships between catechins further, quantities of separate catechins (originally calculated in μ moles) were expressed as a percentage of the total catechin content of each sample. Table 8 is thus a representation of the data in Figure 42. From these results a significant positive correlation is found between EGC and EC (P < 0.01) and EGCG and ECG (P < 0.02), confirming the findings of Forrest (1967) and Bhatia and Ullah (1968) respectively. However, this could not be repeated with every clone examined, though this may have been due to experimental
error masking the effect.

Since in Table 8 all quantities are converted to percentages, a variation in any one quantity is bound to have a negative correlation with the remaining quantities. Hence, when looking for negative correlations between two quantities, it is necessary to demonstrate a higher degree of correlation than would be explained by the percentage conversion. When comparing EGC with EGCG, therefore, it was first determined that no negative correlation also existed between either of these catechins and the remaining four together. (Page 62 ). With clone PC 1 this treatment showed highly significant negative correlations between EGC and EGCG (P < 0.001) and between EC and ECG (P < 0.01).

This method of analysis is not perfect, however, and it did not invariably solve numerical models developed to illustrate the suspected situation. However, evidence for the negative correlation between EGC and EGCG was found in other experiments where the variation in total catechin content was not great. Thus several determinations on each of two clones indicated the effect of shade is to decrease EGC levels and increase EGCG levels (Table 9 ); and increasing nitrogen application leads to decreased EGC levels and increased EGCG levels (Table 11 ), when a significant (P < 0.02) negative correlation between these components can be demonstrated.

Early experiments on the biosynthesis of flavanoids in the tea plant indicated that synthesis for all catechins
proceeded via shikimic acid (Zaprometov & Silina, 1960; Zaprometov, 1962; Zaprometov and Bukhlaeva, 1963), and the enzyme dehydroshikimic reductase was shown to be operative (Sanderson, 1964). Results of $[^{14}C]$-tracer experiments led Zaprometov (1964) to propose the following scheme of biosynthesis:

\[
\begin{align*}
\text{quinic acid} \\
\downarrow
\text{shikimic acid} \rightarrow GA \\
\downarrow
\text{prephrenic acid} \\
\downarrow
\text{EC} \leftrightarrow GA \rightarrow ECG \\
\text{hydroxylation} \\
\downarrow
\text{EGC} \leftrightarrow GA \rightarrow EGGG
\end{align*}
\]

This scheme would explain the observed negative correlation between EGGG and EGC, and EC and ECG, but not the positive correlation between EC and EGC. However, the authors later modified their scheme when it was shown that $^{14}$C was incorporated equally fast into EC and EGC (Zaprometov and Bukhlaeva 1967a, 1968a). Subsequently the radioactivity of EC and EGC was observed to fall, and that of EGGG and EGG increased (Zaprometov and Bukhlaeva, 1968b). Independent formation of flavanols of different degrees of hydroxylation is thus indicated, and the above scheme may be modified thus:

\[
\begin{align*}
\text{shikimic acid} \downarrow \\
\text{common precursor} \\
\text{EGCG} \rightarrow GA \rightarrow \text{EGC} \leftrightarrow GA \rightarrow \text{EC} \leftrightarrow \text{EGG}
\end{align*}
\]
Such a scheme would explain both the negative correlations between EGCG and EGC, and EC and ECG, and also indicates that under certain conditions EGC and EC could be positively correlated.

Labelled catechins introduced into shoots of the tea plant are rapidly metabolised, and $^{14}\text{(CO}_2\text{)}$ is excreted in the dark (Zaprometov and Bukhlaeva, 1967b), which suggests a "catechin cycle". Such a cycle is proposed by Yuan and Chen (1965). These authors confirm the hypothesis of independent formation of dihydroxy and trihydroxy catechins, and their rapid metabolism whereby catechins may be reutilized in the plant's growth processes. They also suggest that the dynamic balance of catechins is related to climatic conditions and different growth phases, ample evidence for which is presented here. (q.v.)

Thus the relationships between catechins suggested on page 13 are supported by some degree of experimental evidence, and are compatible with present knowledge of the biosynthesis of catechins. But in the absence of more suitable statistical analysis of the results, they must remain as likely, but unproven, trends.

In experiments where young shoots and seedlings of the tea plant were growing in complete darkness or light, light was found to increase the rate of overall flavanoid synthesis and alter the state of hydroxylation of the catechin B ring, while the degree of esterification with gallic acid was much less affected (Forrest 1969b). These findings are in direct contrast with the results of
analyses performed on young shoots growing under shade or in full sunlight in the field (Table 9), when there is little difference in total catechin content, no differences in the degree of hydroxylation of the catechin B ring, but considerable increases in the proportion of gallic esters as a result of the shading. Iwasa (1968) used much heavier shade (1.6 - 6.4% of open field as opposed to the 25 - 40% used here) and found a decrease in total catechin content which was entirely due to reduction in EC and EGC levels, while levels of ECG and EGCG remained the same. No differences were reported in the ratio of dihydroxy to trihydroxy catechins.

There is a considerable reduction in growth rate of tea under shade, well known in Malawi, and also reported by Iwasa (1968) in China, and McCulloch et al. (1966) in Kenya. But the reduction in total catechin content and increase in the ratio of catechin gallates to simple catechins is unlikely to be a result of a reduction in growth rate; for the opposite effect is observed during the season when growth is slowest (Figure 42). If the observed changes are a direct effect of light, then shoots growing in partial sunlight respond to increased light levels in a very different manner from those growing in complete darkness.

Experiments on tea seedlings grown in sand culture suggest that addition of potassium and phosphorus assists the accumulation of all catechins in the shoot, while a complete nutrient application including nitrogen results
in the accumulation mainly of EGCG. (Mgaloblishvili, 1966a, 1966b). Field experiments show that nitrogen application leads either to a general lowering in catechin content (Bhutia and Ullah, 1962; Guseinov et al. 1966; Akhindov, 1968) or an increase in the proportion of EGCG (Dzhemukhadze et al., 1968). These findings agree well with the results obtained in this work, where moderate increase in nitrogen lead to small reductions in total catechins, an increase in EGCG levels, and a corresponding decrease in EGC levels (Tables 10, 11, and 12). The results at higher nitrogen levels were variable, but in such instances the plant did not appear to be responding significantly to nitrogen in terms of yield or foliar nitrogen levels. (Table 12). It would thus appear that raising of EGCG levels and lowering of EGC levels is correlated to a growth effect rather than the direct influence of nitrogen application, and that rapid growth resulted in high levels of EGCG and lower levels of EGC. However, the causal relationship may be reversed: Dzhemukhadze et al. (1968) suggest that gallic esters of catechins have a stimulating effect and simple catechins an inhibiting effect on the growth processes of the plant.

The increase in EGC levels which was found to occur with phosphorus application (Table 14) is not reported in the literature, although high phosphate levels have been observed to produce high levels of total polyphenols.
Contrary to the effect noticed here, Forrest (1967) reported a slight depression in EGC levels with phosphorus application, though he doubted the significance of these findings. Foliar phosphorus levels show little increase with increasing phosphorus application (Table 14), which suggests that the phosphorus applied in the fertilizer programme is not being fully utilized by the plant. Under these conditions it is bound to be difficult to demonstrate the effects of phosphorus application on any metabolic process.

All the differences in catechin composition due to fertilizer application are small in comparison with inter-clonal differences, and are therefore difficult to detect in mixed populations. A repeat of these experiments on clonal material established for several years on factorial fertilizer treatments may produce more decisive results. While results presented here are sufficient to show that nitrogen and phosphorus applications do significantly effect catechin composition, the degree of significance would not justify quantitative extension of the results; for example, to determine a formula for nitrogen and phosphorus application which, while increasing yield, would not result in an alteration in the balance of EGC and EGCG.

Relation of Catechin Composition to Quality

Climatic factors, while limiting growth appear to
result in increased TF levels. Thus TF levels in Assam are high during the cool months of the early part of the growing season, and lowest when the tea is growing fast (Roberts and Smith, 1963). A similar effect is observed in the present work, and the high TF values which are general for the cold season months of June - July in Malawi, appear to be correlated with EGC levels (Figure 44).

Forrest's finding of a significant regression of TF upon EGC (Forrest, 1967) was confirmed (Page 74), though contrary to Forrest's observations no correlation between EC and TF could be found in any series of clones studied. While the EGC level was obviously the greatest contributing factor to the quality as assessed by the product TF x TC (Figure 45), the PPO activity may occasionally be limiting, though this may be only when PPO activities do not exceed a threshold level, as a partial regression coefficient of TF x TC upon PPO activity is not significant. This would agree with results from in vitro incubations (Figure 15).

From these results it is evident that all effects which result in a change in catechin balance in the shoot will have a correlated effect upon the quality of the tea liquor made from this shoot: any treatment which results in a disturbance of the EGC - EGCG equilibrium in favour of EGC will result in increased quality.

It follows that tea grown under shade, when the EGC to EGCG ratio is lowered (Table 9), will have a lower
TF x TC value than that grown in full sunlight, as is confirmed by manufacturing samples from these situations (Table 16). Nitrogen application will also lead to a reduction in quality, which is reported by tea-tasting panels in other parts of the world (Mirzoyan, 1963; Sanderson, 1964; Willson and Choudhury, 1968), while phosphate application will lead to an increase in quality and will therefore offset the detrimental effect of nitrogen (Sanderson, 1964; Willson and Choudhury, 1968).

Changes in quality throughout the season appear to be negatively correlated with growth rate. If one were therefore to remove the limiting effect of climatic influence, for example, by irrigating during the dry season, the resulting manufactured tea may not have the same good quality expected of teas harvested in that season. Just such a case is reported: Dzemukhadze et al. (1968) observed an accumulation of EGCG and reduction in EGC after irrigation. Similarly, tea growing slowly on land of marginal fertility often shows excellent quality. Any increase in the yield which might be obtained by nitrogen application in these instances will only be achieved at the expense of loss in quality, though this effect may be balanced by concurrent phosphate application.

There is a general decrease in catechin levels as the components of the shoot age (Bhatia, 1963; Torii & Ota, 1960), and a concomittent increase in the ratio of simple catechins to catechin gallates (Figure 46; Forrest and Bendall, 1969a). The quality of the tea from different
parts of the shoot, however, falls with the maturity of
the leaf material, as is evident from an analysis of
the TF content (Forrest, 1967) or a direct price
valuation by tea tasters (Barua, 1968; Choudury, 1968).
Thus tea made from buds and first leaves is high in
TF, while tea made from the third leaf is lacking in TF,
though the TR levels are similar (Forrest, 1967). This
finding is anomolous with the above evidence that high
EGC levels are correlated with high TR production.

Forrest (1967) also reported that addition of dried
leaf powders made from whole shoots of clones high in
EGC to a fermenting system caused large increases in the
rate of production and final level of TF. But addition
of powders made from mature leaves only, and therefore
rich in EGC, caused an increase in the rate of production
and final level of TR, but the TF level was only increased
slightly; while addition of powders made from buds, low
in EGC, caused large increases in TF production.

Forrest suggested that mature leaves contain substances
not present in younger parts of the shoot, which were
capable of complexing with EGC, and thus diverting EGC
from TF to TR synthesis. However, this would not explain
why TR levels produced in fermentation by the buds should
be as high as those produced by mature leaves, unless this
is a result of the higher total catechin content of buds.

An alternative suggestion is that younger tissues
contain substances, present in higher concentrations than
in mature leaves, which favour the conversion of EGC to TF
rather than to TR. As was discussed earlier, TF production is dependent upon consumption of EC and ECG, which are normally acting as carriers in the oxidation process. Substrates for PPO which have higher redox potentials than either EC or ECG may predominate in young tissues, and accelerate the oxidation of EC and ECG. This would result in an increase of their respective quinones available for TF synthesis.

Whether there is any truth in either of these explanations or not, it seems likely that there are substances other than catechins involved in TF synthesis, and that they are not evenly distributed throughout the shoot. But for there to be such a high level of significance in the regression of TF upon EGC (Page 74) when whole shoots of standard size are sampled, such substances must be present in similar concentrations in similarly sized shoots from different clones.
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APPENDIX

Abbreviations

Abbreviations used throughout this thesis are as recommended in 'Instructions to Authors', Biochem. J. 116, (1), with the following additions:

EGC epigallocatechin
EGCG epigallocatechin gallate
ECG epicatechin gallate
GC gallocatechin
EC epicatechin
C catechin
GA gallic acid
CA chlorogenic acid
QA p-coumarylquinic acid
TG theogallin (galloyl quinic acid)
A digalloylbisepigallocatechin
B galloylbisepigallocatechin
C\(^1\) bisepigallocatechin
TF theaflavin (collective)
TF\(^1\) theaflavin' (specific for that form of theaflavin whose structural formula was described by Brown et.al. (1966).
TFG theaflavin gallate (TFG\(_1\) and TFG\(_2\) refer to specific spots on thin layer chromatograms).
TR thearubigin
S\(_I\), S\(_{II}\) fractions of TR as described by Roberts et.al. (1957).
P,Q,R,Z oxidation products as described by Roberts et.al. (1957), and not identified.
X,Y,W fermentation products not yet identified.
PPO polyphenol oxidase from tea leaf
CTC cut-tear-crush machine: a commercial device for initiating fermentation.
TF\(_3\), TG, E\(_{440}\) parameters of Roberts' Made Tea analysis, described in Methods Chapter.
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